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### A STUDY OF THE EFFECT OF A DIELECTRIC

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# FIELD ON THE SOLVOLYSIS RATE OF

TERT-BUTYL BROMIDE IN A RECYCLE REACTOR

ΒY

ROJF L. BALL B.S. (CH.E.)

UNIVERSITY OF CAPE TOWN

### A THESIS

#### PRESENTED IN PARTIAL FULFILLMENT OF

# THE REQUIREMENT FOR THE DEGREE

OF

# MASTER OF SCIENCE IN CHEMICAL ENGINEERING

# $\mathbf{AT}$

# NEWARK COLLEGE OF ENGINEERING

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Newark, New Jersey 1972

# APPROVAL OF THESIS

BY

# ROLF L. BALL

FOR

# DEPARTMENT OF CHEMICAL ENGINEERING

# NEWARK COLLEGE OF ENGINEERING

ΒY

# FACULTY COMMITTEE

APPROVED:

CHAIRMAN

Newark, New Jersey

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# TABLE OF CONTENTS

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SECTION	SUBJECT MATTER	PAGE
1	Abstract	(i)
2	Introduction	1
3	Selection of Reaction System	5
4	Experimental Apparatus	8
5	Experimental Procedure	11
6	Summary of Results	15
7	Discussion of Results	21
8	Appendix	25

# <u>A B S T R A C T</u>

Previous experiments at Newark College of Engineering have shown that a dielectric field can effect the rate of a chemical reaction. A theory was developed in this thesis to postulate how a dielectric field can increase the rate of a first order reaction whose rate determining step is an ionization. An experimental procedure was developed to measure the reaction rate constant of a tertiary alkyl halide with a solvent to test this theory. The solvolysis of tertbutyl bromide in aqueous ethanol (80%), aqueous dioxane (75%) and aqueous acetone (75%) solvent systems were the reactions selected for study. A total of 17 runs were carried out in a recycle reactor. A small increase was found in the reaction rate constant upon the application of the dielectric field using the aqueous ethanol (80%) solvent system. Small decreases in the reaction rate constants upon the application of the field were found using the other two solvent systems. All changes were too small to say with certainty that the dielectric field had any effect upon the reaction rate constants. Further experiments at higher field strengths are necessary to supplement the result of this thesis.

#### INTRODUCTION

Experiments carried out at Newark College of Engineering during the Spring Semester in 1971 have shown that a dielectric field applied across the full length of a plug flow reactor has influenced the rate of the reaction taking place within the reactor<sup>(1)</sup>. The reaction studied was the saponification of ethyl acetate. The results of that investigation will be briefly discussed here as the topic of this master's thesis is a sequel to those experiments. The results of the experiments have shown that the dielectric field slowed the rate of reaction to a significant extent. It further demonstrated that the effect of the field on the reaction rate was more pronounced at lower Reynolds numbers and that the more intense the field, the more the rate of reaction was slowed. A hypothesis was developed to explain these observations.

The saponification of ethyl acetate with sodium hydroxide is a second order nucleophilic substitution reaction. The sodium hydroxide is first ionized and the nucleophilic hydroxide ion attacks the partially positively charged carbonyl carbon of the ester group (1,2). The rate of reaction is proportional to the concentrations of both the base and the ester substrate.

The theory postulated for the decrease in reaction rate is that a degree of physical separation is obtained between the positive

- 1 -

# INTRODUCTION (continued)

carbonyl ion and the negative hydroxide ions when the dielectric field is applied. Turbulence will mix the ions, thus the theory is further plausible because the effect of the field is the strongest at low Reynolds numbers where turbulence is least. The overall affect of applying the dielectric field is a segregation of ions slowing down their probability of collision with each other and hence decelerating their rate of reaction. This theory, however, is not correct as the ester does not ionize before reacting with the hydroxide ions. Having thus established experimentally that the application of a dielectric field can have an affect on the rate of a reaction by a mechanism which has not been correctly postulated, the task was now to find a reaction that would be accelerated rather than slowed by the application of the same dielectric field. The aim of this thesis has been to develop a theory on how a dielectric field can accelerate the rate of a reaction and to test that theory by experiment. A large group of unimolecular nucleophilic substitution reactions have an ionization step which is rate determining. The rate of reaction should hence be increased if the rate of ionization could be accelerated. A theory will now be developed to explain how the solvolysis rate of a tertiary alkyl halide should be increased by the application of a dielectric field.

- 2 -

#### INTRODUCTION (continued)

For a given halogen atom the order of reactivity of the alkyl halide is tertiary secondary primary. This may be explained as follows<sup>(11)</sup>. In the above-mentioned solvolysis reaction the covalently bound halogen atom is converted into a halogen ion as the first step of the overall reaction. It is, therefore, logical to suppose that, in the structure of the tertiary alkyl halide, any force which tends to increase the polarity of the carbon-halogen bond will actually weaken this bond. Furthermore, all experimental and theoretical work has shown that as the polarity of a bond increases, its length will also increase with a consequent decrease in strength. Therefore, the more ionic the character of the bond, the weaker the bond and the greater the reactivity of the halide atom.

Since alkyl groups are electron repelling or electron releasing, the more alkyl groups attached to the carbon atom of the carbon-halogen bond, the greater is the electron density on this carbon atom, and the greater is the repulsion of the electron pair towards the halogen atom of carbon-halogen bond. Any external force that can simulate this electron repelling effect of the carbon atom or increase the electron attracting effect of the halogen atom should increase the rate of ionization of the alkyl halide molecule by converting the halogen atom into a halogen ion.

The application of a dielectric field will cause the dipolar molecule to be oriented with their dipoles parallel to the direction of the

- 3 -

# INTRODUCTION (continued)

field. Turbulence in the reaction tube will reduce this tendency so reactions were carried out in the laminar flow range. If the dielectric field is strong enough additional ionization should occur as the electrons are physically pulled towards the halogen atom of the molecule which is pointing towards the positive pole of the dielectric field. This will increase the electronegativity of the halogen atom and increase the positive charge on the central carbon atom. The application of the dielectric field, therefore, facilitates charge separation in the tert-alkyl halide molecule and induces additional polarization. The dielectric field, therefore, changes the average electron distribution in comparison with that of an identical molecule not subjected to the dielectric field. This means that polarization deforms both bonding and non-bonding electron clouds substantially. As the cleavage of the bonding electron clouds determines the rate of a reaction, a deformation of these clouds to weaken the bond will increase ionization and the rate of that reaction. The task set in this thesis is to prove that the application of a dielectric field across a plug flow reactor will increase the rate of a unimolecular nucleophilic substitution reaction, whose rate determining step is the ionization of the starting material. This reaction has a tertiary alkyl halide as its starting material.

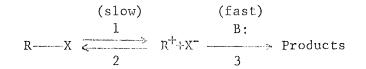
- 4 -

### SELECTION OF REACTION SYSTEM

Having decided to use a unimolecular nucleophilic substitution reaction, the next step was the selection of a particular system. In order to have a large excess of the other reactant or reactants, a solvolysis reaction was used. In this system one or more of the reactants also acts as the solvent and is present in a large excess. Solvolysis reactions of the above type are also very numerous so it was decided to use a system which is well known, has reasonable reaction times, does not cost too much per run, and is readily available. For these reasons the solvolysis of tert-butyl bromide in aqueous ethanol (80%), aqueous dioxane (75%), and aqueous acetone (75%) solvent systems was selected for study. The percentage figures are on a volume basis and the percentage refers to the non-aqueous component in each of the three systems. Furthermore, the reaction rate constant for the solvolysis of tert-butyl bromide in aqueous ethanol (80%) at 25°C is accurately known<sup>(7)</sup> and will be used to determine the accuracy of the experimental procedure. The solvolysis of tert-butyl bromide is a first order reaction with the ionization step being rate controlling (3,4). This S<sub>N</sub>l mechanism consists of three steps: (1) a reversible ionization step;(2) a reversal of step 1; and (3) the reaction of the carbonium ion with a nucleophilic solvent molecule.

- 5 -

#### SELECTION OF REACTION SYSTEM (continued)



Where: R-X = tert-butyl bromide  $R^+ = Carbonium ion$   $X^- = Bromide ion$ B: = the solvent molecule

The application of the dielectric field should have a double effect on the overall reaction. It should speed up the ionization in step 1 and slow down the rate of step 2 by hindering the recombination of the  $R^+$  and  $X^-$  ions to reform the tert-butyl bromide molecule. Step 3 will not be accelerated but also not hindered by the application of the field. Although the carbonium ions will tend to migrate towards the negative plate of the dielectric field, they will be surrounded everywhere in the solvent by a large excess of nucleophilic solvent molecules, whether there is a dielectric field or not. The reaction will be carried out at all times in the region of laminar flow to keep mixing to an absolute minimum.

A great advantage in studying the solvolysis reaction chosen is the ease with which the disappearance of the tert-butyl bromide can be followed. The amount of bromide ion liberated is directly proportional to the amount of tert-butyl bromide reacted. The amount of bromide ion liberated can be titrated directly against a dilute

#### SELECTION OF REACTION SYSTEM (continued)

sodium hydroxide solution. The method is accurate because of the low concentration of bromide ion in the reaction system. At this concentration and temperature the vapor pressure of the bromide in solution is so low that essentially no bromide escapes from the reaction mass<sup>(5)</sup>.

The reaction is irreversible and may be presented as follows for kinetic purposes:

$$R-X \longrightarrow X^{-} + Products$$

Where:

R-X = tert-butyl bromide X<sup>-</sup> = bromide ions Products= depends on solvent

and the reaction rate is given by (6):

Rate =  $-\frac{d[RX]}{dt} = \frac{d[X^{-}]}{dt} = K[R\overline{X}]$ 

• where:

[RX] = Concentration of tert-butyl bromide [X<sup>-</sup>] = Concentration of bromide ions K = Reaction rate constant

The effect of the dielectric field on the reaction will be found by running the reaction under exactly the same conditions except for the presence of the field for each of the three solvent systems. The reaction rate constant is then found graphically, the actual slope being found by the least squares method.

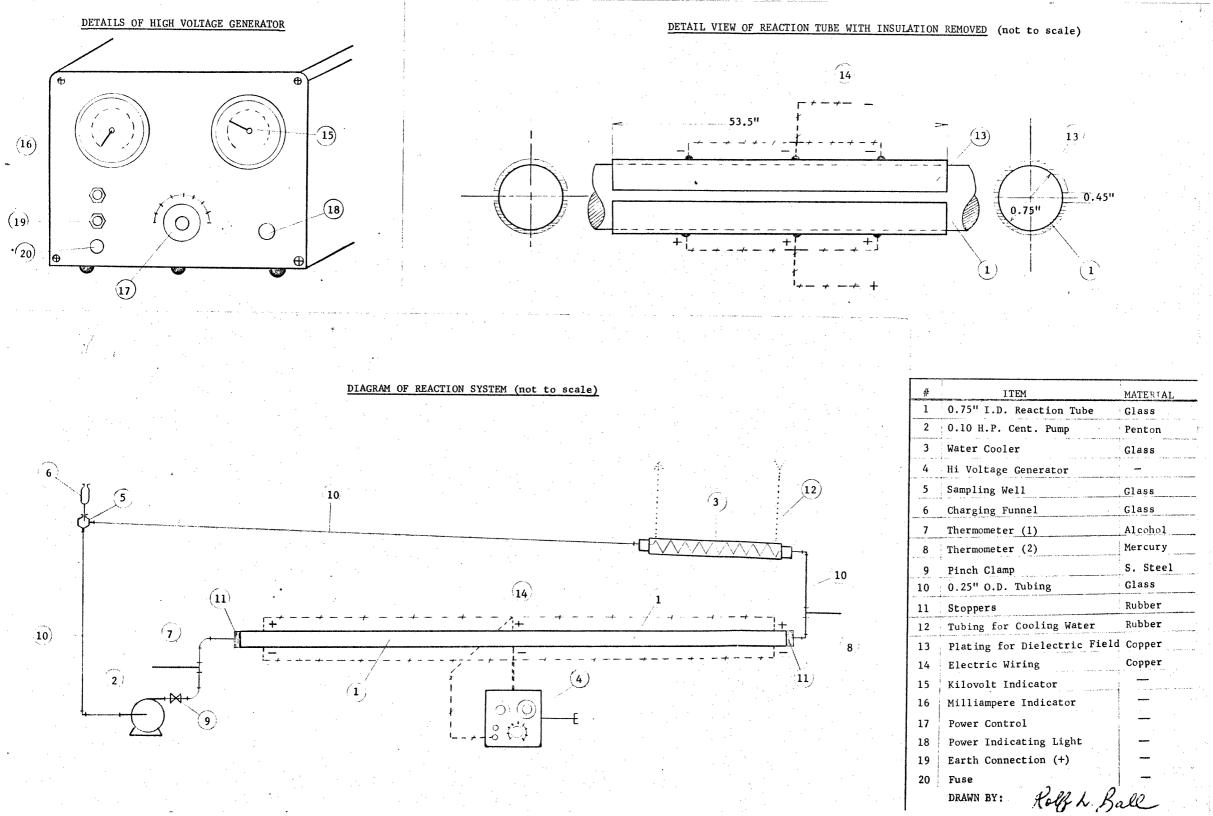
# EXPERIMENTAL APPARATUS

The investigations of the effect of the dielectric field on the saponification of ethyl acetate were carried out in a "once through" plug flow reactor<sup>(1)</sup>. This gives very low residence times resulting in low conversions. A small portion of total reaction could only be followed and different residence times were obtained by running at different flow rates. For the solvolysis of tert-butyl bromide a residence time of at least 90 minutes was required to follow about 90% of the total reaction<sup>(7)</sup>. For this reason the "once through" plug flow reactor was converted into a recycle reactor.

A recycle reactor behaves kinetically like a batch reactor and the reaction rate constant can be very easily found<sup>(6)</sup>. The system will also behave as a constant volume batch reactor if the samples, removed during the course of the reaction, are small compared to the total volume of the reactor. The recycle reactor system has the advantage of having the tubular reactor, with the possibility of applying the dielectric field, and being a batch reactor allowing for any desired residence time. Sampling was carried out in all runs for about 90% of the total conversion, making it possible for a complete picture of the reaction to be obtained.

When the dielectric field is applied to the tubular part of the reaction system it behaves like two batch reactors in series. An

#### - 8 -



### EXPERIMENTAL APPARATUS (continued)

adjustment has to be made that part of the reaction taking place outside the influence of the dielectric field. A new titration reading is calculated to simulate a recycle reactor completely under the influence of the dielectric field.

The main components of the experimental apparatus making up the reaction system are: (1) a 3/4" I.D. glass tube covered for  $53\frac{1}{2}"$  by thin copper plating, heavily insulated; (2) a 0.10 H.P. pump with a penton impeller housing; (3) a glass condenser acting as a cooler; and (4) a high voltage generator. There are two calibrated thermometers in the system, one being just before and one just after the 3/4" I.D. glass tubing. All tubing connecting the major piece of apparatus are  $\frac{1}{2}"$  O.D. glass. The reactants are charged and samples are taken from a small sampling well on the suction side of the pump. (See sketch of apparatus for details.)

The rate controlling ionization step is a heterolysis of the carbonhalogen bond. Since a covalent bond is being broken the reaction is endothermic<sup>(8)</sup>. The heat being removed from the system by the cooler, therefore, comes from the pump. This enters the reaction system at a steady rate and temperature control to within  $1^{\circ}$ C of the desired temperature is possible with experience. The flow within the system is kept in the laminar range (Reynolds Number approximately 500) by means of a pinch cock close to the pump in the discharge tube. The setting was kept constant throughout the runs insuring a consistent flow rate.

- 9 -

# EXPERIMENTAL APPARATUS (continued)

There is a serious limitation in this reaction system as far as the application of the dielectric field is concerned. Arcing occurs between edges of the plates when a dielectric field above 9.0 kilovolts is applied. This is because there is only a 0.45" gap between the edges of the plates. Increasing the distance between the plates would mean decreasing the effective area of the plates. All runs were carried out at a 8.0 kilovolts potential difference. Even at this reading the insulation between the edges of the plates would break down with time and the strength of the field decayed. The insulation had to be changed several times during the course of the runs. As the tube is heavily insulated to prevent peridental discharge this was a painstaking operation.

- 10 -

- 11 -

### EXPERIMENTAL FROCEDURE

The disappearance of the tert-butyl bromide during the course of the reaction is best determined by measuring the rate of formation of the bromide ions. The bromide ions are present in a very low concentration but can be accurately measured by titration against a dilute sodium hydroxide solution. The titration is carried out in methanol or ethanol with phenolphthalein as indicator and gives a distinct end point (9). The titration is completely quantitative as the moles of bromide ion determined by titration in the "time infinity" sample were found equal, within the limits of experimental error, to the moles of tert-butyl bromide weighed out. The reaction goes to completion at a 100% conversion of ter-butyl bromide when a large excess of the other reactants is present such as in a solvolysis reaction. Titration is carried out by means of a 10 ml micro-burette which allows titration values to be read accurately to two decimal places. A predetermined blank is subtracted from each titration reading. The experimental procedure consists of making up as accurately as possible a 0.1M solution of tert-butyl bromide in either aqueous ethanol (80%), aqueous dioxide (75%), or in aqueous acetone (75%). The remainder of the procedure is the same for whatever solvent system is used. The solution is well mixed and charged to the reaction system through the charge funnel as rapidly as possible. The recycle pump is turned on as soon as charging begins. The temperature is adjusted - 12 -

# EXPERIMENTAL PROCEDURE (continued)

to  $25^{\circ}$ C by adjusting the cooling water flow to the cooler and kept as close as possible to  $25^{\circ}$ C throughout the reaction. Samples are taken at regular time intervals with a 1 ml syringe through the sampling well. The sample solution is immediately quenched into a preweighed quantity of pure methanol. This quenching action slows the reaction rate by about a factor of 10. (10)

The quench solution is weighed at once so that the weight of the sample is obtained before titration. Titration is carried out immediately after weighing against a 0.0206 N solution of sodium hydroxide. The total time from removal of sample till the end of titration takes about two minutes. Allowing for the factor of 10, the actual time elapsed till titration is about 12 seconds, a time too small to effect the accuracy of the readings. The titration readings increase from about 1 ml after 10 minutes to 4.5 ml when about 90% of the reaction is completed and the run is stopped. The "time infinity" sample is found by letting a portion of the reaction mass stand overnight and carrying out the titration on the next day. Since the moles of tertbutyl bromide reacted are inversely proportional to the amount of bromide ion formed and therefore to the titration readings, the progress of the reaction is followed from the titration readings. The reaction being of the first order, the reaction rate constant can be easily found graphically.<sup>(6)</sup> The tables and the graphs in the appendix give details of procedure.

# EXPERIMENTAL PROCEDURE (continued)

A slight difficulty arises in determining the reaction rate constant when the dielectric field is applied to the 3/4" glass tube, which is only part of the total reaction system. The titration reading must be adjusted to take into account the part of the reading which is due to the bromide ion formed by the reaction outside the influence of the dielectric field. This is done by simulating the system to be two constant volume batch reactors in series. The average titration readings for each solvent system were plotted separately. This made it possible to obtain the average incremental titration reading for each time segment (see graphs 18-20). The time the reaction takes place away from and under the influence of the dielectric field is found by taking the volumes of the two simulated reactors. The volume of the reactor under the influence of the dielectric field stays at 371 ml while the other reactor outside the field is approximately 570 ml depending on just how full the reactor has been filled. The volume of the reaction system varied from 562 ml to 572 ml throughout runs 1 to 17.

Approximately two-thirds of the reaction takes place in the dielectric field and one-third outside it. The following equation was developed for adjusting the titration reading to give an equivalent reading for the whole reaction system under the influence of the dielectric field.

Tn+1(ad) = Tn(ad) +  $\left[\frac{(Tn+1-Tn)Act - F(Tn+1-Tn)Ave}{(1 - F)}\right]$ and F =  $1 - \frac{371}{V}$ 

- 13 -

# EXPERIMENTAL PROCEDURE (continued)

r

where	Tn+1(ad)	-	Adjusted titre for sample N+1
	Tn(ad)	=	Adjusted titre for sample N
	Ν	=	Sample number at time t
	N+1	=	Following sample number at time t+ $\Delta$ t
	Act	-	Actual values from run
	Ave	=	Average values from graphs 18-20
	F	=	Adjustment factor
	v	=	Average volume of reaction mass (given in tables
			for each run)

#### SUMMARY OF RESULTS

A total of seventeen recorded runs were carried out. The details of each are presented in tabular form in the appendix. Table A gives a complete cummary of the reaction rate constants. Nine runs were carried out using the aqueous ethanol (80%) system, four runs using the aqueous dioxane (75%) system, and four runs using the aqueous acetone (75%) system. All values of the reaction rate constant were close to each other within a particular solvent system. Each individual run gave points on a graph which made a good straight line. There were very few points which were far off the best straight line. Since it is known that the reaction is of the first order, the reaction system behaved as a constant volume batch reactor because it gave points which made a straight line. It showed that the analytical procedure is applicable and accurate<sup>(6)</sup> because it gives reaction rate constants very close to the literature value. The following is a summary of the runs.

<u>Run #1</u>: This gave a reaction rate constant of 65.7 x 10<sup>-5</sup> sec.<sup>-1</sup>. This is much too high as the reaction rate constant for aqueous ethanol (80%) solvent system is given as 37.9 x 10<sup>-5</sup> sec.<sup>-1</sup> in the literature<sup>(7)</sup>. The reaction system was physically not in its final form for #1. The temperature was only measured at one point in the reaction system. As can be seen from Table #1 the temperature was high during most of the earlier part of this run.

### - 15 -

# TABLE A

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# REACTION RATE CONSTANTS (K)

Run #	<u>Solvent System</u> (Volume Basis)		Field Strength (Kilovolts)	<u>10<sup>5</sup> K</u> sec1
1	Aqueous Ethanol (8	0%)	0.0	65.7
2	11 11	t	0.0	40.1
3	11 11	11	0.0	39.3
4	11 11	11	0.0	35.9
5	11 11	11	0.0	37.0
6	11 11	*1	8.0	38.2
7	11 11	11	8.0	47.1
8	11 11	11	8.0	41.6
9	11 11	11	8.0	39.9
10	Aqueous Dioxane (7	5%)	0.0	26.5
11	11 11	11	0.0	27.6
12	11 11	*1	8.0	26.4
13	H 11	* 1	8.0	25.8
14	Aqueous Acetone (7	5%)	0.0	28.7
15	11 11	**	0.0	29.9
16	11 11	11	8.0	29.1
17	11 11	11	8.0	28.5

NOTE: The percentages are on a volume basis and refer the non-aqueous component of the solvent system.

- <u>Run #2</u>: The experimental equipment was improved for run #2 but still only one thermometer was installed in the system. Temperature control was better but since it was only read at one point it did not give a true picture of the overall temperature in the reaction system. The reaction rate constant of  $40.1 \times 10^{-5}$ sec.<sup>-1</sup> was nevertheless within about 5.8% of the literature value.
- <u>Run #3</u>: The reaction system was in its final form for this run. Two calibrated thermometers were now installed at positions shown in the sketch. The reaction rate constant of  $39.3 \times 10^{-5}$  sec.<sup>-1</sup> found, is further in the right direction. Only one point is quite far off the straight line (see Graph 2).
- <u>Run #4</u>: This run was carried out without any modification of the reaction system to confirm the result obtained in the previous run. A reaction rate of  $35.9 \times 10^{-5}$  sec.<sup>-1</sup> was obtained with all points forming a good straight line. Since this result was within 6.4% of the literature value it was decided that equipment and method was made as suitable as possible.
- Run #5: This was to have been the first run using the dielectric field. A field strength of 8.0 kilovolts was recorded over the first 10 minutes of the run. When taking the reading at 20 minutes, the field had decayed as no voltage indication was obtained. The run was continued without the field.

Run #5: (continued)

A value of 37.0 x  $10^{-5}$  sec.<sup>-1</sup> was obtained for the reaction rate constant which was the closest yet to the literature value of 37.9 x  $10^{-5}$  sec.<sup>-1</sup>.

- <u>Run #6</u>: This was the first run completely carried out under the influence of the field. The field, however, did not influence the reaction rate constant, which was found to be  $38.2 \times 10^{-5}$  sec.<sup>-1</sup> and very close to the literature value of  $37.9 \times 10^{-5}$  sec.<sup>-1</sup>. It should be noted that a considerable amount of undercooling took place. This took place because the new pump was used for the first time, which as it turned out, does not heat up the system as much as the pump previously used. Having no provision for heating the reaction mass in the system, it took some time to reach  $25^{\circ}$ C (see Table #6). However, the points were still all in a good straight line, so the effect of the  $2^{\circ}$ C undercooling must have been very small.
- <u>Run #7</u>: The field seemed to have a definite effect on the reaction rate constant in this run. The reaction rate constant obtained was 47.1 x  $10^{-5}$  sec.<sup>-1</sup>. This effect was not confirmed in the next two runs, therefore, there must have been some experimental error in the run. This run was

Run #7: (continued)

carried out just before the electronic calculators were moved from the old chemical engineering building. The calculations on this run were carried out about one month later when a new electronic calculator was found. At that stage it could not be ascertained whether the blank had been subtracted from the titration readings. It now seems, that it had not. Subtracting the blank from each reading would give normal titration readings and a much lower reaction rate constant.

- <u>Run #8</u>: This gave a reaction rate constant of  $41.6 \times 10^{-5}$  sec.<sup>-1</sup>. This is a little higher than the literature value but does not confirm the high value of  $47.1 \times 10^{-5}$  sec.<sup>-1</sup> from the previous run. Since the situation was inconclusive at this point it was decided to make another run using the field with the aqueous ethanol (80%) solvent system.
- <u>Run #9</u>: Another inconclusive run giving a reaction rate constant of  $39.9 \times 10^{-5}$  sec.<sup>-1</sup>. This is again higher than the literature value of  $37.9 \times 10^{-5}$  sec.<sup>-1</sup> but not enough to say with certainty that the dielectric field has had a definite effect.

- <u>Runs # 10 and 11</u>: These were the first two runs using a different solvent system namely aqueous dioxane (75%). No dielectric field was applied for these two runs. The reaction rate constant values of  $26.5 \times 10^{-5}$  sec.<sup>-1</sup> and  $27.6 \times 10^{-5}$  sec.<sup>-1</sup> were close enough to each other to be used as the base for this system. The points on the graphs, however, were not as good as the aqueous ethanol (80%) system.
- <u>Runs # 12 and 13</u>: These runs were using the aqueous dioxane (75%) solvent system with the application of the field at 8.0 kilovolts. The reaction rate constants obtained were  $25.4 \times 10^{-5}$  sec.<sup>-1</sup> and  $25.8 \times 10^{-5}$  sec.<sup>-1</sup> respectively. These are both a little below the values without field, but being on an average only about 3% different, it cannot be stated with certainty that the field had any effect.
- <u>Runs #14 and 15</u>: Both these two runs used aqueous acetone (75%) as the solvent system. No dielectric field was applied for these two runs. The reaction rate constant of  $28.7 \times 10^{-5}$  sec.<sup>-1</sup> and  $29.9 \times 10^{-5}$  sec.<sup>-1</sup> were

Runs # 14 and 15: (continued)

close enough to each other to act as a base for this system. The points on the graphs formed a better straight line than the aqueous dioxane (75%) system but not as good as the aqueous ethanol (75%) system. Temperature control was very good for both runs.

<u>Runs # 16 and 17</u>: These were the last two runs made. The solvent system was aqueous acetone (75%) with the application of the dielectric field at 8.0 kilovolts. The reaction rate constants obtained were 29.1 x  $10^{-5}$  sec.<sup>-1</sup> and 27.5 x  $10^{-5}$  sec.<sup>-1</sup>. They are both a little below the values obtained without the field. They are, however, on the average less than 2% different. This is too small to state that the field had any influence.

#### DISCUSSION OF RESULTS

The values of the reaction rate constants obtained showed that the reaction system behaved as a constant volume batch reactor and that the experimental procedure was capable of giving consistent results. Three consecutive runs, #3, #4 and #5, gave reaction rate constants with a maximum deviation of less than 4.0% from their average value. The deviation of the average value was also less 1.5% of the literature value<sup>(7)</sup>. Considering the reaction system is not, strictly speaking, a constant temperature reactor, the results are better than were expected. The main sources of error in the procedure were 1) the difficulty of getting an end point deviating less than 2% from the correct value and 2) the difficulty of getting exactly the best straight line through the graphical points, especially if they are a bit scattered as in the aqueous dioxane (75%) solvent system. The latter difficulty was overcome by finding the actual slope by the method of least squares. It should, therefore, be assumed that reaction rate constant differences of less than 4.0% have no significance unless these are based on many consecutive runs. The reaction system and the reaction procedure is, therefore, suitable for carrying out original investigations, and obtaining accurate results.

#### - 21 -

# DISCUSSION OF RESULTS (continued)

An average value of the reaction rate constant is given for each solvent system, with and without the field, in tabular form below:

Run ∦'s	Solvent System (volume Basis)	<u>Average K</u> 0.0 Kilovolts	<u>Average K</u> 8.0 Kilovolts	Increase
3,4,5		37.4x10 <sup>-5</sup> sec1		
6,8,9	Aqueous Ethanol (80%)		39.9 <sub>x10</sub> -5 <sub>sec.</sub> -1	+7.3%
10,11	Art. or	27.0×10 <sup>-5</sup> sec. <sup>-1</sup>		
12,13	Aqueous Dioxane (75%)		26.1x10 <sup>-5</sup> sec. <sup>-1</sup>	-3.3%
14,15	Aqueous Acetone (75%)	29.3x10 <sup>-5</sup> sec. <sup>-1</sup>		
16,17	Aqueous Acecone (75%)		28.8x10 <sup>-5</sup> sec. <sup>-1</sup>	-1.7%

With the aqueous alcohol (80%) solvent system the average value of the reaction rate constant obtained for the runs using the dielectric field is 7.3% higher than those without the field. Assuming that the slightly higher values were due to the influence of the field, it would seem that at 8.0 kilovolts the field is just beginning to exert an influence on the rate of reaction. A considerably higher field strength should be used to enlarge these results.

A slightly lower average reaction rate constant was found for runs using the dielectric field with the aqueous dioxane (75%) solvent system. This difference was only 3.3% and is well within the accuracy limits of the

#### DISCUSSION OF RESULTS (continued)

experimental procedures which has been set at 4%. The points on the graphs are a little scattered so it is difficult to determine which is exactly the correct straight line through all the points. This takes away from the accuracy of the experimental procedure especially for this solvent system. The maximum deviation of any value of the reaction rate constant from the average of all the runs using the aqueous dioxane system (75%) was only 3.8% The dielectric field can safely be said to have had no effect on the rate of this re-action.

A slightly lower average reaction rate constant was also found using the dielectric field with the aqueous acetone solver+ cystem. This difference was only 1.7% and is well within the accuracy limits of the experimental procedures which has been set at 4%. The maximum deviation of any value of the reaction rate constant from the average of all the runs using the aqueous acetone (75%) solvent system was only 2.8%. Therefore, the dielectric field can safely be said not to have had any influence on the rate of this reaction. It may also be seen from the plots of the reaction rate constants (see graphs #1-#17) that most of the points for the aqueous ethanol system (75%) are in a much better straight line than for the other two solvent systems. The values obtained for the reaction rate constants are much more accurate in system. The increase of the reaction

- 23 -

#### DISCUSSION OF RESULTS (continued)

rate constant for this system is of much greater significance than the decrease in the other two systems. The 7.3% increase, therefore, has a good possibility of being the result of the field rather than being due to the normal distribution of values in experimental results.

Assuming this to be true, the obvious conclusion would have been to increase the strength of the dielectric field. The voltage generator has a rating up to 50 kilovolts so power supply was no problem. However, there is electrical discharge between the edges of the plates above 9.0 kilovolts. Since it was only discovered after many runs and much time that 8.0 kilovolts was not powerful enough to effect the rate of the reaction more than slightly, there was no time or money to construct a newly shaped reactor and make a series of new runs. This must regretfully be left to future investigators.

- 25 -

# APPENDIX

Table 1 - 17	-	Details of Runs
Graphs 1 - 17	-	Reaction Rate Constants
Graphs 18 - 20	-	Average Titration Values
Table 18	-	Sample Weights
Table 19	-	Equipment Details
Table 20	-	Reagent Details
Table 21	-	Abbreviations
References	-	Literature cited

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**Run:** #1

#	Time mins.	V KV	Temp.1	Temp.2	Titre ml.	Sample m1.	Tit/ml ml.	Tit(ad) ml.	T <sub>∞</sub> -T <sub>t</sub> m1.	-ln <sup>Cx</sup> Cxo
0	0		27	-	-		-		6.27	0.000
1	10	-	28	-	2.57	1.058	2.43	-	3.84	0.490
2	17	-	30	-	3.04	1.055	2.88	-	3.39	0.615
3	26	-	28	-	4.16	1.037	4.01	-	2.26	1.020
4	33	-	26	-	4.94	1.065	4.64	-	1.63	1.347
5	41	-	25	-	5.33	1.053	5.06	-	1.21	1.645
6	50	-	25	-	5.65	1.052	5.37	-	0.90	1.941
7	60	-	26	-	5.89	1.039	5.67	-	0.60	2.346
8	8	-	26	-	6.65	1.060	6.27	-	0.00	<b>∞</b>
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	Solvent:	Aqueous	Ethanol	(80%)	(V/V)
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Room Temperature: 26°C

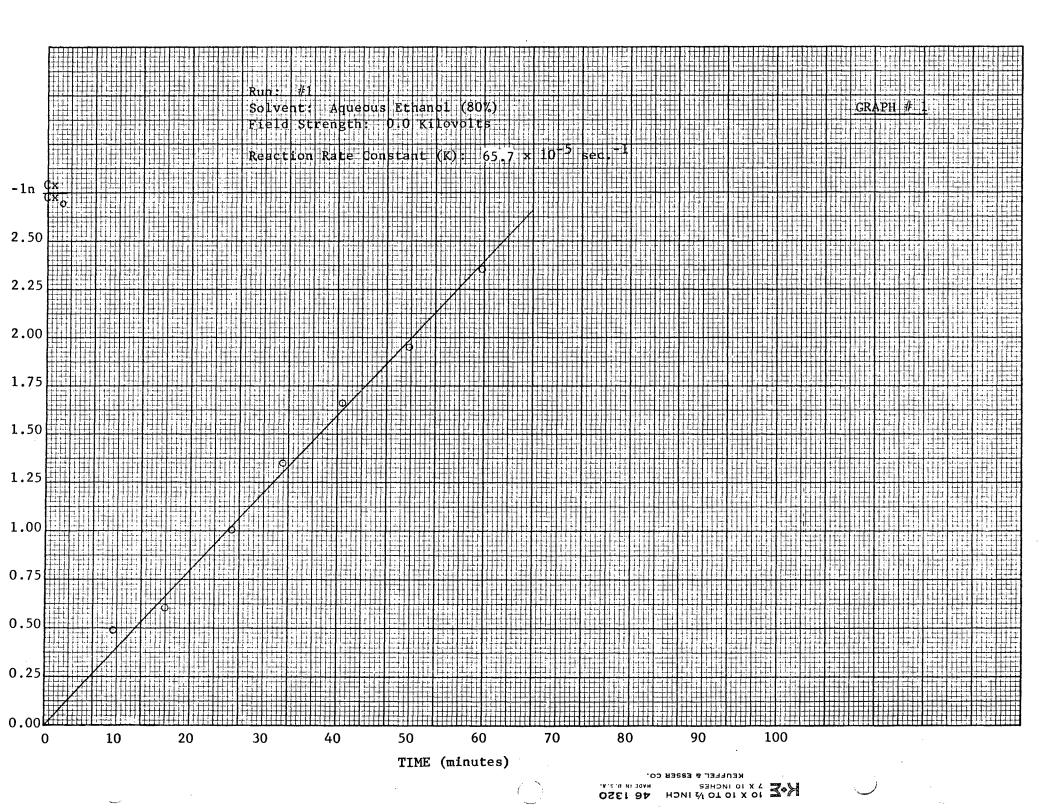
C. Water Temperature: 17°C

Volume of Reaction Mass: 565 ml

Initial Concentration of RX: 0.2615 gm. moles/litre (weight)
Final Concentration of X: 0.2620 gm. moles/litre (titre)
Normality of Sodium Hydroxide: 0.0418 gm. moles/litre
Weight of t-Butyl Bromide: 21.5050 gms.
Density of Reaction Mass: 0.860 gms./ml

Adjustment Factor (F): -

**Reaction** Rate Constant:  $65.7 \times 10^{-5}$  sec.<sup>-1</sup>



Solvent: Aqueous Ethanol (80%) (V/V	Solvent:	Aqueous	Ethanol	(80%)	(V/V)
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#	Time mins.	V KV	Temp.1 °C	Temp.2 °C	Titre ml.	Sample ml.	Tit/ml ml.	Tit(ad) ml.	T <sub>∞</sub> -T <sub>t</sub> ml.	$-\ln \frac{Cx}{Cx_0}$
0	-	-	25	-	· <b>-</b>	-	-	-	5.76	0.000
1	10	-	25	-	1.55	1.086	1.43	-	4.33	0.285
2	15	-	25	-	2.06	1.039	1.98 ·	-	3.68	0.448
3	20	-	25	-	2.75	1.064	2.58	-	3.18	0.552
4	25	-	24	-	3.11	1.087	2.86	-	2.90	0.686
5	30	-	25	-	3.25	1.043	3.11	-	2.65	0.776
6	36		25	-	3.68	1.048	3.51	-	2.25	0.940
7	45	-	25	· _	4.17	1.079	3.86	-	1.90	1.109
8	55	-	25	-	4.46	1.047	4.26	-	1.50	1.345
9	70	-	24	- :	5.05	1.071	4.71	-	1.05	1.702
10	85	-	25 ·	-	5.25	1.056	4.97	-	0.79	1.986
11	105	-	25	· <b>-</b> ·	5.60	1.064	5.26	-	0.50	2.444
12	æ	-	25	-	6.15	1.068	5.76	-	0.00	œ

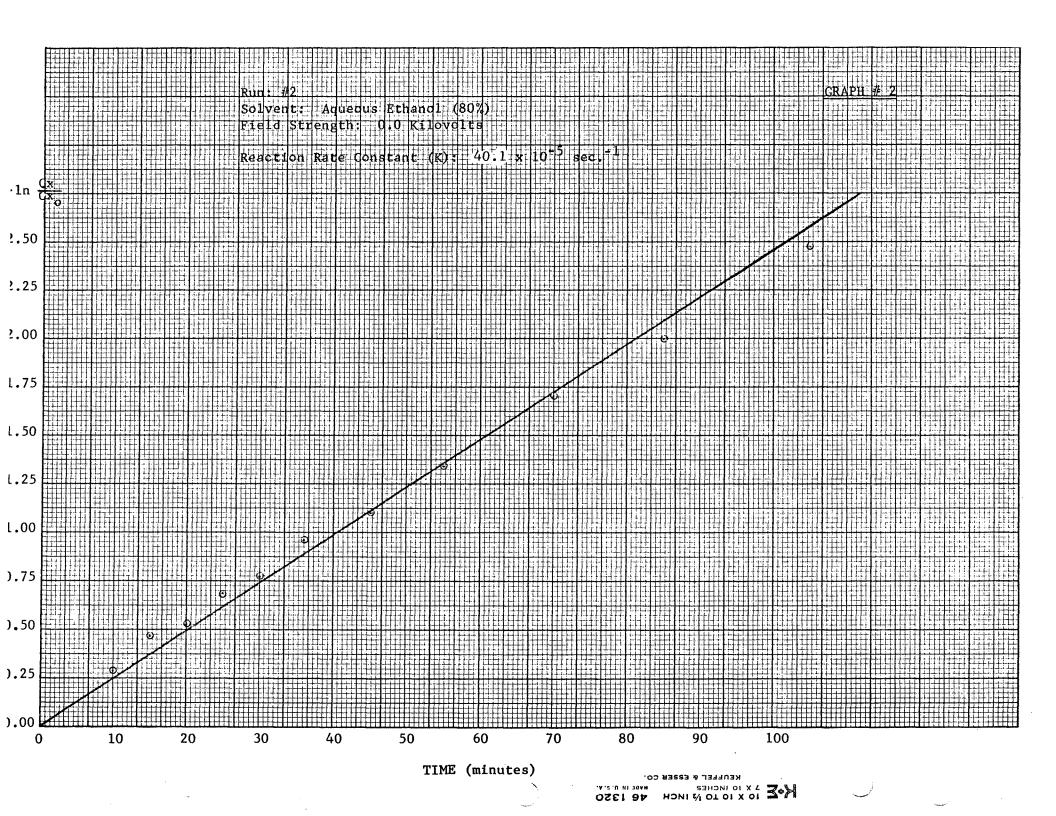
Room Temperature: 26°C

C. Water Temperature: 18°C

Volume of Reaction Mass: 570 ml

Initial Concentration of RX: 0.1150 gm. moles/litre (weight)
Final Concentration of X: 0.1175 gm. moles/litre (titre)
Normality of Sodium Hydroxide: 0.0206 gm. moles/litre
Weight of t-Butyl Bromide: 9.4480 gms.
Density of Reaction Mass: 0.850 gms./ml
Adjustment Factor (F): -

Reaction Rate Constant: 40.1 x 10<sup>-5</sup> sec.<sup>-1</sup>

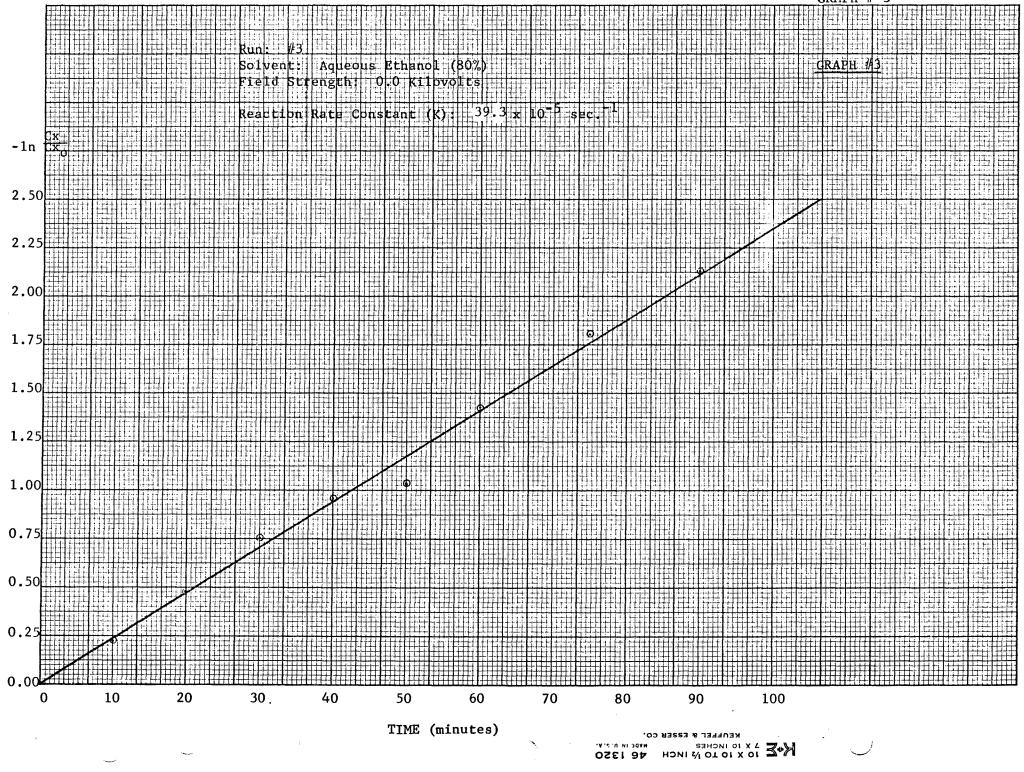


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#	Time mins.	V KV	Temp.1 °C	Temp.2 °C	Titre ml.	Sample ml.	Tit/ml ml.	Tit(ad) ml.	T <sup>-T</sup> t ml.	-ln <sup>Cx</sup> Cxo
0	-	-	25.0	25.0	-		Ĩ. <b>-</b> .	-	4.92	0.000
1	10	-	24.8	24.9	1.02	1.063	0.96	-	3.96	0.222
2	20	-	25.2	25.5	1.92	1.080	1.77	-	3.15	0.457
3	30	-	25.5	25.9	2.77	1.082	2.56	-	2.36	0.757
4	40	-	25.3	25.6	3.09	1.057	2.92	-	2.00	0.930
5	50	-	25.5	25.5	3.37	1.075	3.13	<b>-</b>	1.79	1.053
6	60	-	25.5	25.8	3.91	1.068	3.66	-	1.26	1.424
7	75	-	25.0	25.3	4.30	1.068	4.03	_	0.89	1.815
8	90	-	24.5	24.8	4.58	1.078	4.25	-	0.67	2.135
9	œ	-	24.4	24.7	-5.28	1.067	4.92	-	0.00	œ
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Solvent: Aqueous Ethanol (80%) (V/V)

Room Temperature: 25°C

**C. Water Temperature:** 15°C Volume of Reaction Mass: 565 ml Initial Concentration of RX: 0.1003 gm. moles/litre (weight) Final Concentration of X: 0.1009 gm. moles/litre (titre) Normality of Sodium Hydroxide: 0.0206 gm. moles/litre Weight of t-Butyl Bromide: 8.2472 gms. Density of Reaction Mass: 0.848 gms./ml . Adjustment Factor (F):  $39.3 \times 10^{-5} \text{ sec.}^{-1}$ Reaction Rate Constant:



GRAPH # 3

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#	Time mins.	V KV	Temp.1 °C	Temp.2 o <sub>C</sub>	Titre ml.	Sample ml.	Tit/ml ml.	Tit(ad) ml.	T <sub>∞</sub> -T <sub>t</sub> ml.	$-1n\frac{Cx}{Cx_0}$
0	0	-	24.4	25.1	-	-	-	-	4.98	0.000
<b>'</b> 1	15	-	25.0	25.5	1.40	1.050	1.33		3.65	0.311
2	25	-	25.0	24.7	2.17	1.056	2.05	-	2.93	0.530
3	35	-	25.2	25.7	2.75	1.045	2.63	-	2.35	0.75B
4	45	-	24.4	24.7	3.25	1.058	3.07	-	1.91	0.958
5	55	-	24.5	25.0	3.60	1.033	3.48		1.50	1.200
6	65	-	25.0	25.4	3.92	1.035	3.78	-	1.20	1.420
7	75	-	25.0	25.3	4.23	1.062	3.98	-	1.00	1.605
8	90	-	24.8	25.0	4.46	1.047	4.26	-	0.72	1.934
9	œ		25.2	25.5	5.22	1.048	4.98	-	0.00	00
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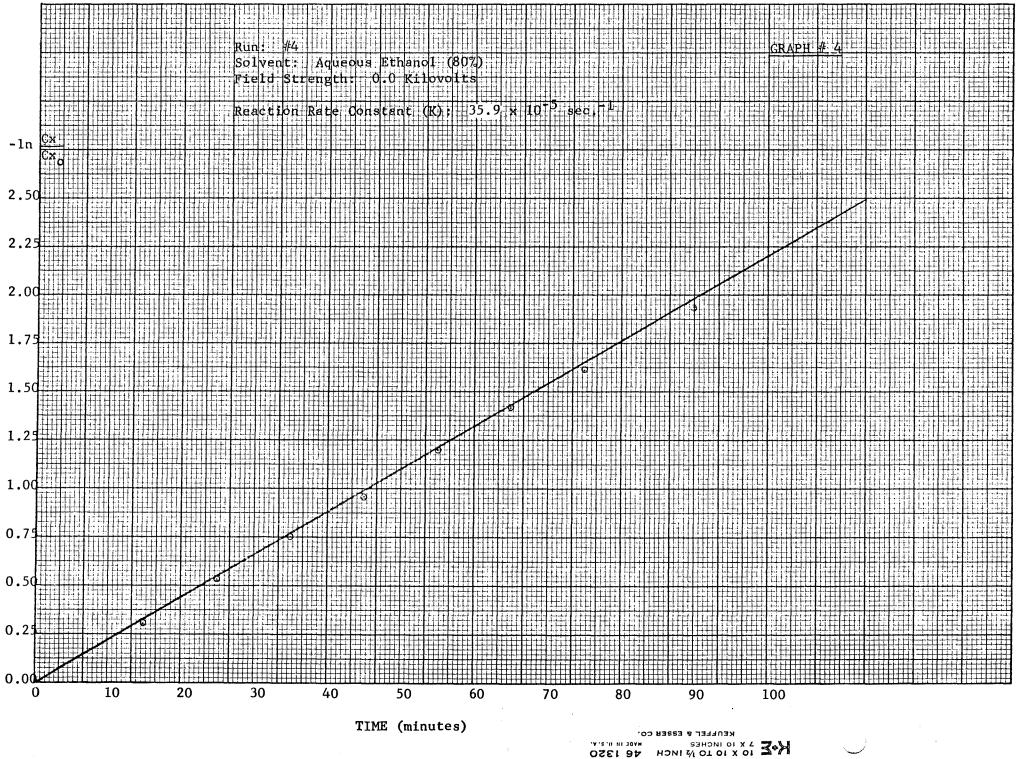
Solvent: Aqueous	Ethanol	(80%) (V/V)
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Room Temperature: 25.5°C

C. Water Temperature: 21°c

Volume of Reaction Mass: 572 ml

Initial Concentration of RX: 0.0998 gm. moles/litre (weight) Final Concentration of X: 0.1025 gm. moles/litre (titre) Normality of Sodium Hydroxide: 0.0206 gm. moles/litre Weight of t-Butyl Bromide: 8.2053 gms. Density of Reaction Mass: 0.850 gms./ml Adjustment Factor (F): -Reaction Rate Constant: 35.9 x 10<sup>-5</sup> sec.<sup>-1</sup>



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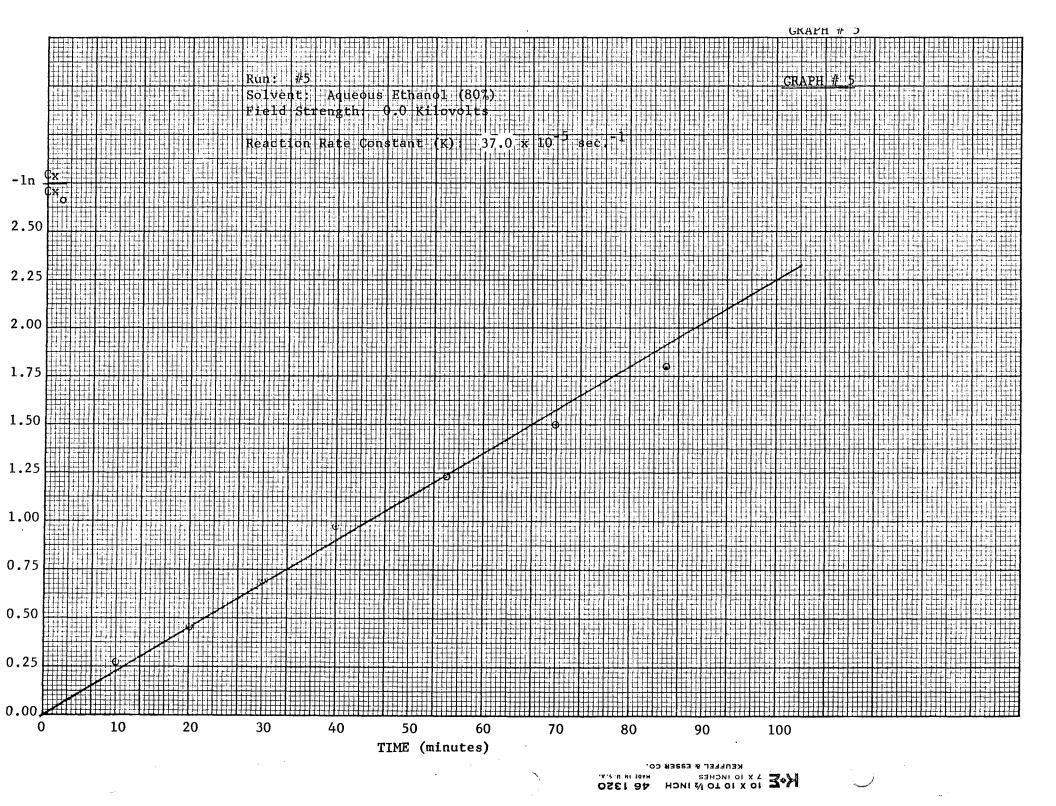
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#	Time mins.	V KV	Temp.1 °C	Temp.2 °C	Titre ml.	Sample ml.	Tit/ml ml.	Tit(ad) ml.	T <sub>∞</sub> -T <sub>t</sub> m1.	$-\ln \frac{Cx}{Cxo}$
0	0	8.0	24.6	25.0	-	-	-	-	5.01	0.000
1	10	8.0	24.8	25.3	1.27	1.063	1.19	-	3.82	0.271
2	20	-	25.1	25.5	1.94	1.052	1.84	-	3.17	0.451
3	30	-	25.2	25.5	2.61	1.045	2.50	-	2.51	0.691
4	40	-	25.0	25,4	3.16	1.011	3.12	-	1.89	0.974
5	55	-	25.0	25.2	3.65	1.027	3.55	-	1.46	1.233
6	70	-	24.7	25.0	4.00	1.028	3.89	-	1.12	1.498
7	85	-	24.5	24.8	4.35	1.041	4.18	-	0.83	1.797
8	135	-	25.2	24.9	4.80	1.014	4.73	-	0.24	3.038
9	8	-	-	-	5.20	1.038	5.01	-	0.00	œ

Solv	vent:	Aqueous	E <b>t</b> hanol	(80%) (	(v/v)	)
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Room Temperature: 25°C

C. Water Temperature: 14°C

Volume of Reaction Mass: 568 ml Initial Concentration of RX: 0.1009 gm. moles/litre (weight) Final Concentration of X: 0.1029 gm. moles/litre (titre) Normality of Sodium Hydroxide: 0.0206 gm. moles/litre Weight of t-Butyl Bromide: 8.2974 gms. Density of Reaction Mass: 0.849 gms./ml Adjustment Factor (F):  $37.0 \times 10^{-5} \text{ sec.}^{-1}$ Reaction Rate Constant:



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<b>#</b>	Time mins.	V KV	Temp.1 °C	Temp.2 °C	Titre ml.	Sample ml.	Tit/ml ml.	Tit(ad) ml.	T <sub>co</sub> -T <sub>t</sub> m1.	-1n <sup>Cx</sup> Cx <sub>o</sub>
0	0	8.0	24.5	24.8	· <b>_</b>	-	-	-	4.92	0.000
1	10	8.0	23.9	24.2	1.14	1.036	1.10	1.14	3.78	0.261
2	20	8.0	23.1	23.4	1.95	1.056	1.85	1.85	3.07	0.472
3	30	8.0	23.8	24.1	2.59	1.050	2.47	2.48	2.44	0.703
4	40	8.0	24.5	24.8	3.07	1.045	2.94	2.94	1.98	0.910
5	50	8.0	24.8	25.1	3.51	1.044	3.42	3.46	1.46	1.214
6	60	8.0	25.3	25.5	3.66	1.027	3.68	3.69	1.23	1.386
7	70	8.0	25.0	25.5	4.10	1.056	3.88	3.88	1.04	1.551
8	80	8.0	25.1	25.6	4.33	1.050	4.12	4.12	0.80	1.820
9	90	8.0	24.8	25.2	4.52	1.055	4.28	4.27	0.65	2.025
10	100	8.0	25.1	25.5	4.68	1.056	4.43	4.44	0.48	2.323
11	œ	8.0	26.0	26.3	5.05	1.027	4.92	4.92	0.00	8
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Solvent: Aqueous Ethanol (80%) (V/V)

Room Temperature: 23°C

C. Water Temperature: 18°C

Volume of Reaction Mass: 570 ml

Initial Concentration of RX: 0.1000 gm. moles/litre (weight)

Final Concentration of X: 0.1013 gm. moles/litre (titre)

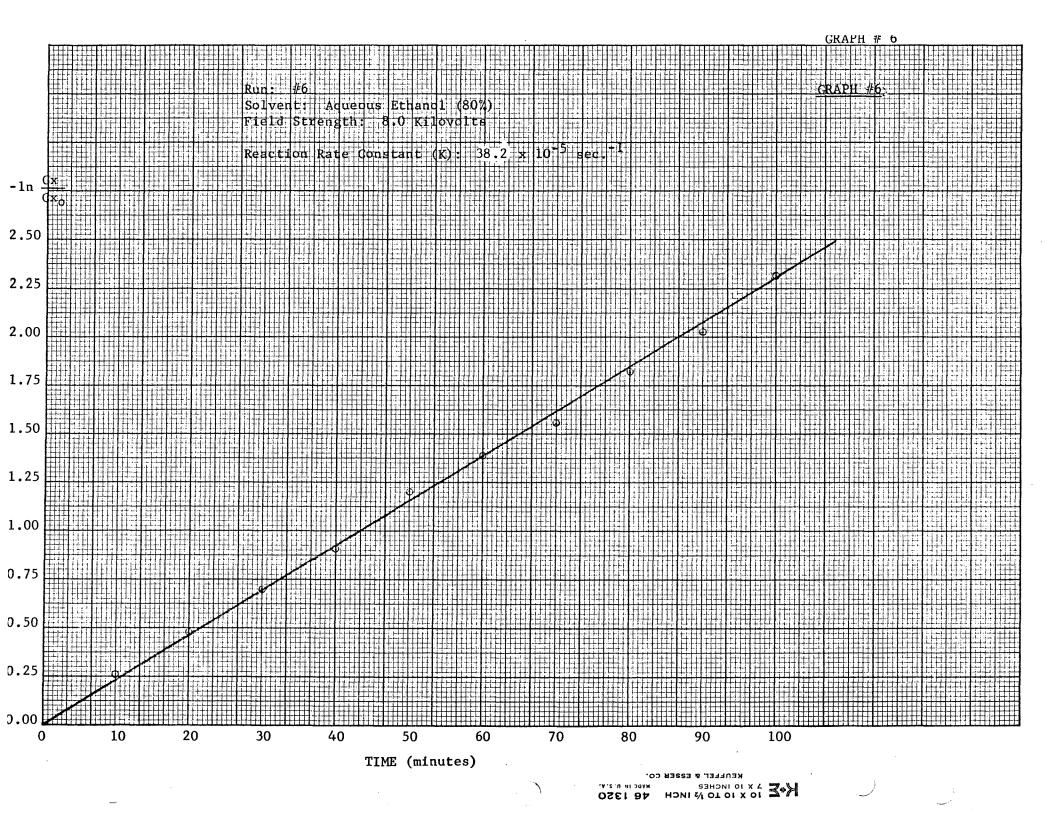
Normality of Sodium Hydroxide: 0.0206 gm. moles/litre

Weight of t-Butyl Bromide: 8.2254 gms.

Density of Reaction Mass: 0.850 gms/ml

Adjustment Factor (F): 0.343

Reaction Rate Constant: 38.2 x 10<sup>-5</sup> sec.<sup>-1</sup>



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#	Time mins.	V KV	Temp.1 °C	Temp.2 °C	Titre ml.	Sample ml.	Tit/ml ml.	Tit(ad) ml.	<sup>T</sup> ∞ <sup>-T</sup> t ml.	-ln <sup>Cx</sup> Cxo
0	0	8.0	24.8	25.1	-	-	-	-	4.92	0.000
1	10	8.0	24.8	25.1	1.41	1.033	1.36	1.57	3.35	0.383
2	20	8.0	25.2	25.5	2.04	1.028	1.98	2.10	2.82	0.557
3	30	8.0	25.3	25.6	2.71	1.053	2.57	2.68	2.24	0.787
4	40	8.0	25.6	25.9	3.21	1.030	3.15	3.30	1.62	1.109
5	50	8.0	24.9	25.2	3.55	1.039	3.56	3.71	1.21	1.402
6	60	8.0	24.8	25.1	3.80	1.043	3.91	4.08	0.84	1.766
7	70	8.0	25.2	25.3	4.08	1.032	4.12	4.27	0.65	2.025
8	80	8.0	25.4	25.7	4.25	1.049	4.26	4.38	0.54	2.207
9	∞	8.0	25.1	25.4	5.12	1.042	4.92	4.92	0.00	∞
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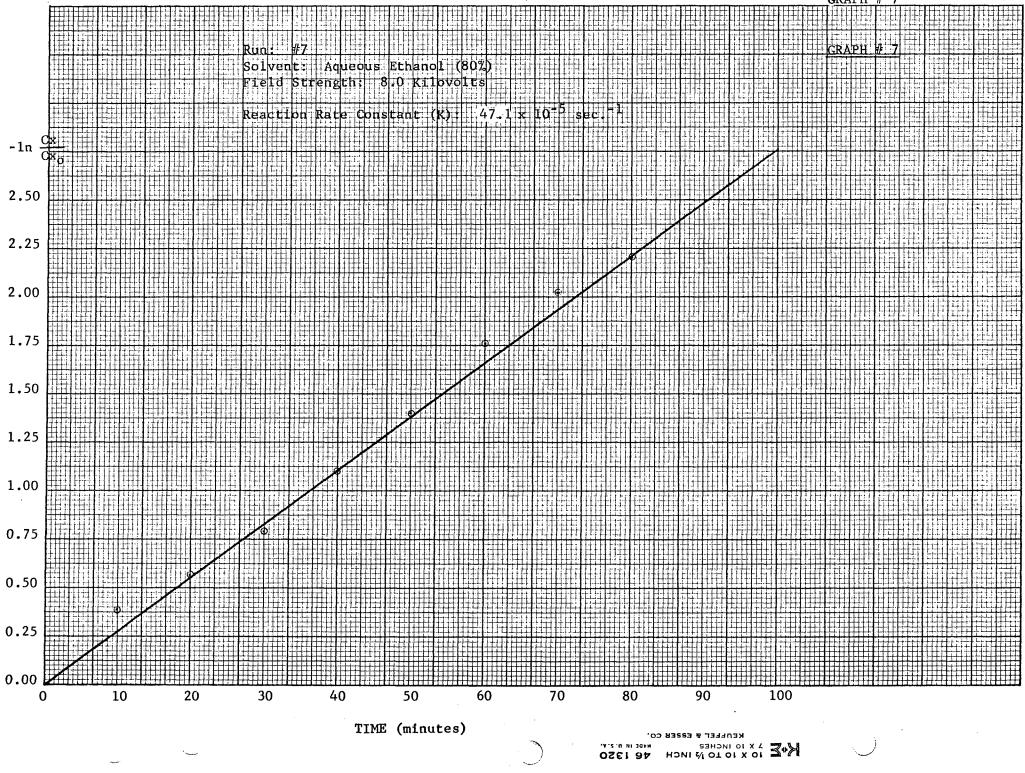
Solvent: Aqueous Ethanol (80%) (V/V)

Room Temperature: 25°C

C. Water Temperature: 20°C

Volume of Reaction Mass: 564 ml

Initial Concentration of RX: 0.1009 gm. moles/litre (weight) 0.1013 Final Concentration of X: gm. moles/litre (titre) Normality of Sodium Hydroxide: 0.0206 gm. moles/litre Weight of t-Butyl Bromide: 8.2958 gms. Density of Reaction Mass: 0.850 gms./ml 0.342 Adjustment Factor (F):  $47.1 \times 10^{-5} \text{ sec.}^{-1}$ Reaction Rate Constant:



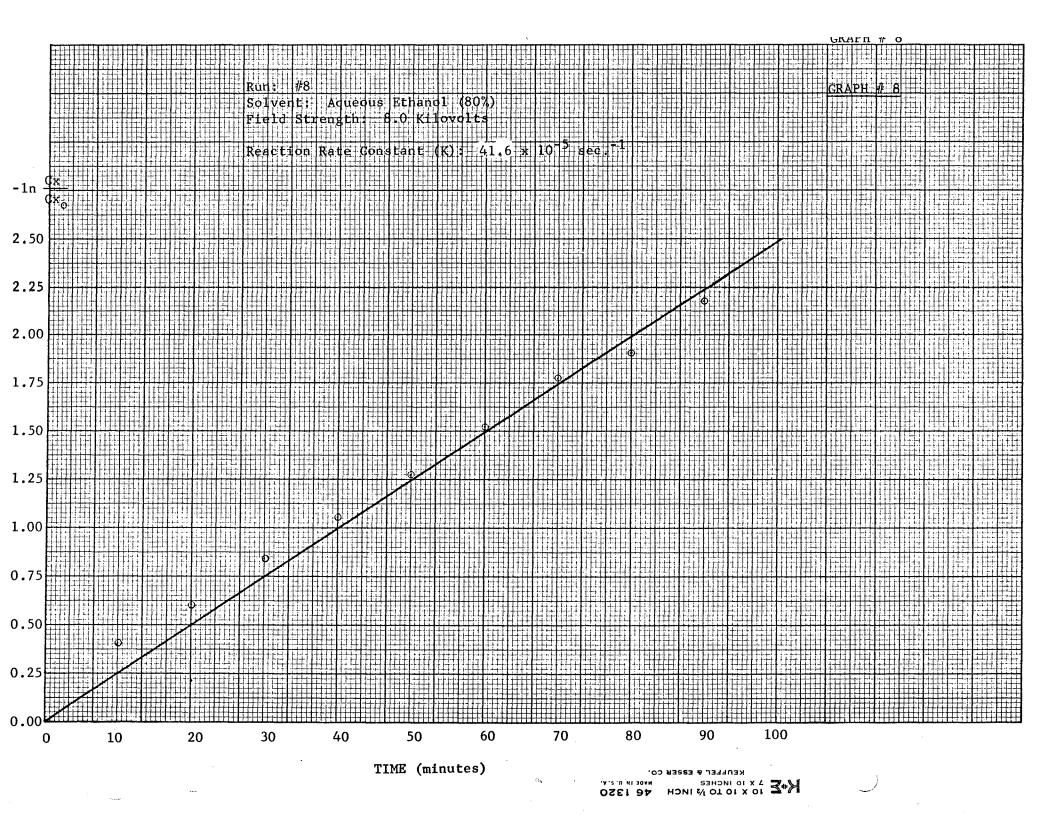
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Solvent:	Aqueous	Ethanol	(80%)	(V/V)
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- #	Time mins.	V KV	Temp.1 °C	Temp.2 °C	Titre ml.	Sample ml.	Tit/ml ml.	Tit(ad) ml.	T∞ <sup>-T</sup> t m1.	-ln <sup>Cx</sup> <sub>Cxo</sub>
0	0	8.0	25.0	25.3	-	-	0.00	0.00	4.85	0.000
1	10	8.0	25.5	25.8	1.46	1.027	1.42	1.64	3.21	0.412
2	20	8.0	25.5	25.8	2.17	1.029	2.11	2.28	2.57	0.613
3	30	8.0	25.0	25.3	2.63	0.995	2.65	2.77	2.08	0.844
4	40	8.0	24.5	24.8	3.19	1.032	3.09	3.18	1.67	1.067
5	50	8.0	25.0	25.3	3.53	1.026	3.43	3.49	1.36	1.269
6	60	8.0	25.2	25.5	3.88	1.039	3.73	3.80	1.05	1.523
7	70	8.0	24.3	24.7	4.03	1.014	3.98	4.03	0.82	1.777
8	80	8.0	24.5	24.9	4.12	1.002	4.11	4.13	0.72	1.904
9	90	8.0	24.5	24.8	4.35	1.019	4.27	4.30	0.55	2.171
10	œ	8.0	26.0	26.3	4.95	1.021	4.85	4.85	0.00	∞

Room Temperature: 26°C

18<sup>0</sup>C C. Water Temperature: 564 ml Volume of Reaction Mass: gm. moles/litre (weight) Initial Concentration of RX: 0.0996 gm. moles/litre (titre) 0.1000 Final Concentration of X: Normality of Sodium Hydroxide: 0.0206 gm. moles/litre Weight of t-Butyl Bromide: 8.1912 gms. Density of Reaction Mass: 0.850 gms./ml Adjustment Factor (F): 0.342  $41.6 \times 10^{-5} \text{ sec}^{-1}$ Reaction Rate Constant:



#	Time mins.	V KV	Temp.1 °C	Temp.2 °C	Titre ml.	Sample ml.	Tit/ml ml.	Tit(ad) ml.	T <sub>∞</sub> -T <sub>t</sub> ml.	-ln <sup>Cx</sup> <sub>Cxo</sub>
0	0	8.0	25.5	25.8	0.00	-	-	<b>-</b>	3.86	0.000
1	10	8.0	25.8	26.1	1.07	1.070	1.00	1.08	2.78	0.329
2	20	8.0	25.5	28.8	1.48	1.059	1.40	1.35	2.51	0.431
3	30	8.0	25.0	25.3	2.07	1.055	1.96	1.94	1.92	0.701
4	40	8.0	25.2	25.5	2.44	1.010	2.42	2.44	1.42	1.000
5	50	8.0	25.5	25.8	2.73	1.019	2.68	2.70	1.16	1.204
6	60	8.0	25.0	25.3	3.00	1.035	2.90	2.90	0.96	1.390
7	70	8.0	24.9	25.2	3.30	1.055	3.13	3.14	0.72	1.682
8	80	8.0	25.0	25.3	3.42	1.039	3.29	3.31	0.55	1.952
9	90	8.0	25.2	25.5	3.51	1.034	3.39	3.40	0.46	2.128
10	œ	8.0	25.8	26.1	4.03	1.045	3.86	3.86	0.00	œ

gms.

Solvent: Aqueous Ethanol (80%) (V/V)

Room Temperature: 26°C

C. Water Temperature: 20°C

Volume of Reaction Mass: 562 ml

Initial Concentration of RX: 0.1000 gm. moles/litre (weight)

Final Concentration of X: 0.0992 gm. moles/litre (titre)

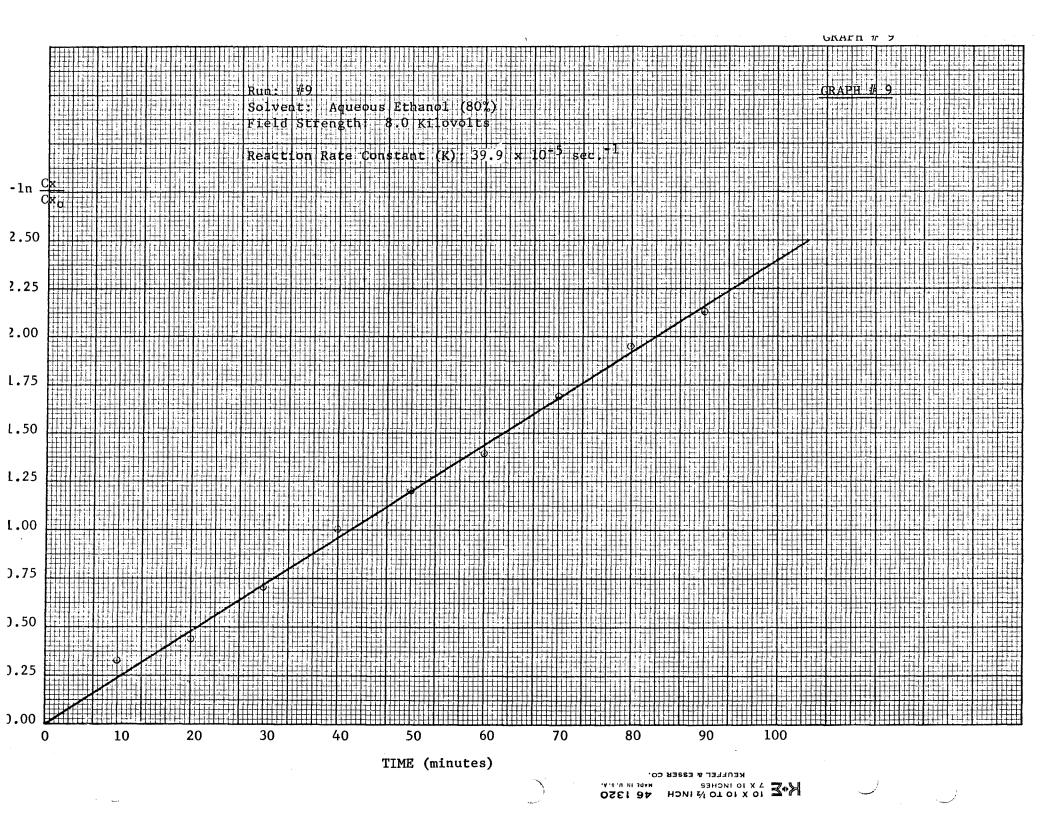
Normality of Sodium Hydroxide: 0.0257 gm. moles/litre

Weight of t-Butyl Bromide: 8.2215

Density of Reaction Mass: 0.849 gms./ml

Adjustment Factor (F): 0.340

**Reaction** Rate Constant:  $39.9 \times 10^{-5}$  sec.<sup>-1</sup>



: #	Time	v	Temp.1	Temp.2	Titre	Sample	Tit/ml	Tit(ad)	T <sub>o</sub> <sup>2</sup> -T <sub>t</sub>	$-\ln \frac{Cx}{Cxo}$
0	0		25.8	26.1	0.00	_	-	_	4.90	0.000
<b>`</b> 1	10	-	24.8	25.1	0.98	1.071	0.92	-	3.98	0.208
2	20	-	24.0	24.3	1.50	1.051	1.43	-	3.47	0.342
3	30	-	25.0	25.4	2.02	1.085	1.86	-	3.04	0.418
4	40	-	24.8	25.2	2.39	1.062	2.25	-	2.65	0.614
5	60	-	25.3	25.5	3.20	1.052	3.04	-	1.86	0.970
6	80	-	25.8	26.1	3.55	1.069	3.32	-	1.58	1.133
7	100	-	25.0	25.3	4.06	1.065	3.81	_	1.09	1.505
8	120	-	25.5	25.8	4.31	1.034	4.17	-	0.73	1.904
9	135	-	25.2	25.5	4.56	1.035	4.41	-	0.49	2.304
10	8	-	25.1	25.4	5.14	1.050	4.90	-	0.00	œ

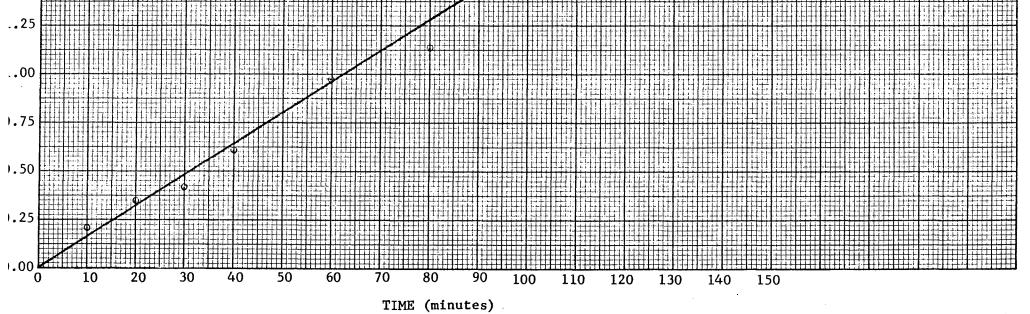
Solvent: Aqueous Dioxane (75%) (V/V)

Room Temperature: 24°C

21<sup>0</sup>C C. Water Temperature: Volume of Reaction Mass: 565 ml Initial Concentration of RX: 0.1009 gm. moles/litre (weight) Final Concentration of X: 0.1010 gm. moles/litre (titre) Normality of Sodium Hydroxide: 0.0206 gm. moles/litre Weight of t-Butyl Bromide: 8.2920 gms. Density of Reaction Mass: 1.032 gms./ml Adjustment Factor (F): Reaction Rate Constant: 26.5 x 10<sup>-5</sup> sec.<sup>-1</sup>

GKAPH # 10 4.4.4 111 GRAPH Rui #1d ++ 1.1.4. Solvent: Didxat Aqueous e Π. Field Streng .0 01 E.S 111 111 rit**t**iti x 14. -5 26.5 Reaction Rate Constan K) 10 ec Cx Cxc \*\*\*\*\* 2.50 III. +---±±: 11: ++++ 2.25  $\pm\pm\pm$ 2.00 ..75 H **1**11 齳 Ħ 甘 1.50 <u>|</u>;;;;; -11 ilt tit +1 

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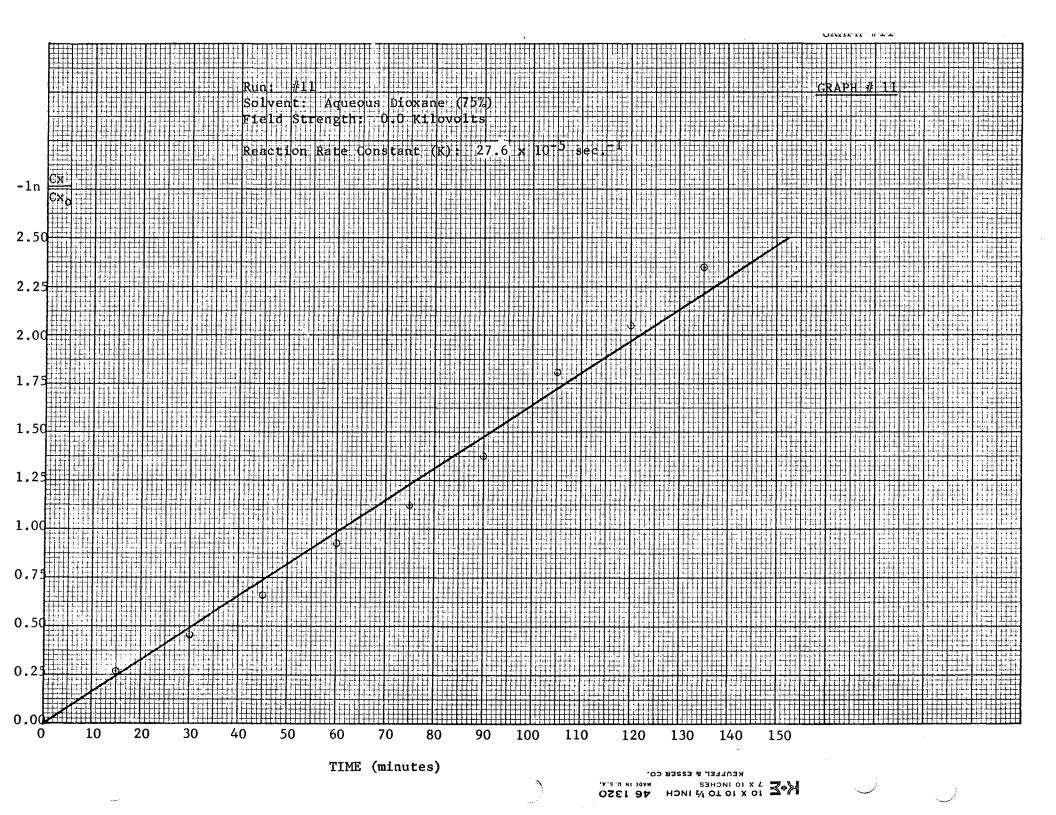
KENFFEL & ESSER CO. ₩40% 10 X 10 10 CH ES WILL 46 1320

·····										
#	Time mins.	V KV	Temp.1 °C	Temp.2 o <sub>C</sub>	Titre ml.	Sample ml.	Tit/ml ml.	Tit(ad) ml.	T <sub>∞</sub> -T <sub>t</sub> ml.	$-\ln \frac{Cx}{Cx_0}$
0	0	-	23.2	23.5	0.00	- ,	-	-	4.86	0.000
1	15	-	24.8	25.1	1.20	1.043	1.15		3.71	0.256
2	30	-	25.5	25.8	1.87	1.052	1.78	-	3.08	0.454
3	45	-	24.8	25.1	2.47	1.049	2.35	-	2.51	0.662
4	60	-	25.3	25.6	2.98	1.017	2.93	-	1.93	0.926
5	75	-	24.7	25.0	3.46	1.054	3.28	-	1.58	1.124
6	90	-	24.8	25.1	3.81	1.050	3.63	-	1.23	1.374
7	105	-	25.0	25.3	4.21	1.037	4.06	-	0.80	1.801
8	120	-	25.1	25.4	4.40	1.037	4.24	-	0.62	2.056
9	135	-	25.0	25.4	4.68	1.054	4.44	-	0.42	2.353
10	œ	-	25.2	25.5	5.20	1.072	4.86	-	0.00	œ
	A	Longe and the second			I					1

Solvent: Aqueous Dioxane (75%) (V/V)

Room Temperature: 23°C

C. Water Temperature: 15°C Volume of Reaction Mass: 570 ml Initial Concentration of RX: 0.1000 gm. moles/litre (weight) Final Concentration of X: gm. moles/litre (titre) 0.1001 Normality of Sodium Hydroxide: 0.0206 gm. moles/litre Weight of t-Butyl Bromide: 8.2256 gms. Density of Reaction Mass: 1.035 gms./ml Adjustment Factor (F):  $27.6 \times 10^{-5}$  sec.<sup>-1</sup> Reaction Rate Constant:

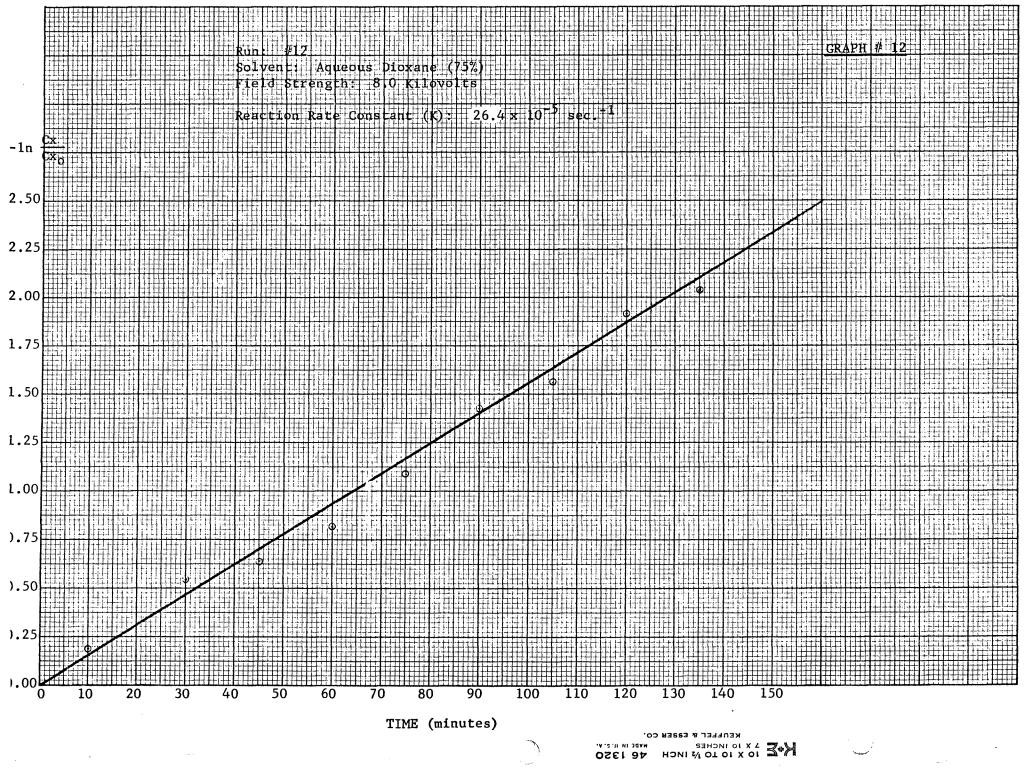


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#	Time mins	V KV	Temp.1 °C	Temp.2 °C	Titre ml.	Sample ml.	Tit/ml ml.	Tit(ad) ml.	T <sub>∞</sub> -T <sub>t</sub> ml.	$-\ln \frac{Cx}{Cxo}$
0	0	8.0	24.2	24.5	0.00	-	-	-	4.96	0.000
1	10	8.0	25.1	25.4	0.92	1.055.	0.87	0.87	4.09	0.195
2	30	8.0	25.0	25.3	1.83	1.057	1.73	1.90	2.86	0.548
3	45	8.0	25.5	25.8	2.30	1.045	2.20	2.33	2.63	0.634
4	60	8.0	25.4	25.7	2.89	1.053	2.75	2.76	2.20	0.814
5	75	8.0	25.6	25.9	3.35	1.056	3.17	3.09	1.87	1.087
6	90	8.0	25.2	25.5	3.91	1.048	3.73	3.77	1.19	1.427
7	105	8.0	25.5	25.8	4.15	1.055	3.93	3.91	1.05	1.551
8	120	8.0	25.5	25.8	4.39	1.067	4.23	4.23	0.73	1.917
9	135	8.0	25.0	25.3	4.53	1.046	4.33	4.31	0.65	2.032
10	œ	8.0	25.4	25.7	5.14	1.049	4.90	4.96	0.00	∞
	L	1	1			1 1		1	1	1

Solvent: Aqueous Dioxane (75%) (V/V)

Room Temperature: 25°C C. Water Temperature: 19°C Volume of Reaction Mass: 570 ml Initial Concentration of RX: 0.1004 gm. moles/litre (weight) Final Concentration of X: 0.1009 gm. moles/litre (titre) Normality of Sodium Hydroxide: 0.0206 gm. moles/litre Weight of t-Butyl Bromide: 8.2554 gms. Density of Reaction Mass: 1.034 gms./ml Adjustment Factor (F): 0.350  $26.4 \times 10^{-5} \text{ sec.}^{-1}$ Reaction Rate Constant:

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#	Time mins.	V KV	Temp.1 °C	Temp.2 <sup>O</sup> C	Titre ml.	Sample ml.	Tit/ml ml.	Tit(ad) ml.	T <sub>∞</sub> -T <sub>t</sub> m1.	-ln <sup>Cx</sup> Cxo
0	0	8.0	24.5	24.8	0.00	-	-	-	4.88	0.000
<u>۱</u>	10	8.0	25.8	25.1	0.89	1.050	0.85	0.84	4.04	0.191
2	30	8.0	25.2	25.5	1.85	1.052	1.76	1.70	3.18	0.431
3	45	8.0	25.4	25.7	2.25	1.056	2.13	1.98	2.90	0.521
4	60	8.0	25.2	25.5	2.94	1.053	2.79	2.73	2.15	0.819
5	75	8.0	25.0	25.3	3.30	1.055	3.19	3.11	1.77	1.011
6	90	8.0	24.9	25.2	3.95	1.053	3.75	3.78	1.10	1.487
7	105	8.0	24.7	25.0	4.11	1.055	3.90	3.84	1.04	1.546
8	120	8.0	25.0	25.3	4.45	1.052	4.23	4.21	0.67	1.980
9	135	8.0	25.2	25.5	4.58	1.051	4.36	4.33	0.55	2.180
10	œ	8.0	25.5	25.8	5.14	1.055	4.88	4.88	0.00	œ
1	1	1	1	1		1	f	t	1	ł

**Solvent:** Aqueous Dioxane (75%) (V/V)

Room Temperature: 26°C

C. Water Temperature: 19°C

Volume of Reaction Mass: 568 ml

Initial Concentration of RX: 0.1006 gm. moles/litre (weight)
Final Concentration of X: 0.1005 gm. moles/litre (titre)

Normality of Sodium Hydroxide: 0.0206 gm. moles/litre

Weight of t-Butyl Bromide: 8.2610 gms.

Density of Reaction Mass: 1.034 gms./ml

Adjustment Factor (F): 0.345

Reaction Rate Constant: 25.8 x 10<sup>-5</sup> sec.<sup>-1</sup>

1:11 #1 11 Solvent: 75 Aduedus Dioxane ----11 Field Strength .0 Kilovolt -111 - 4 - 4 :11 11.11 ..... Rate Constant (K) 25.8 x 10 Reaction sec 4-4-4-444 itt d Ħ Cx -1n Cxdill +iĝi 2.50 HHH tti Ŧ 1:+1 2.25 1111 THE PARTY tt. 2.00 \*\*\* TIL 111 1.75 ttp 111 t total. 11 1.50 <del>THE</del> +11.25 1.11 1.00 ..... ╧╧╧╞╡╋╡╞╁ +++ 0.75 -+-+-齳 LLL 0.50 đ ┆╪╎╪╞╪┊╡ HH-Ħ 1111111 ╞╪╬╉┟╅┽ 11. ΗH <del>┤<u></u>╡<u>╇</u>┥╋┿┿┟╵</del> 4#b 0.25 Ħ 11111 <u>H H H H</u> 1+1 TFF EHE ----- $^{+++}$ 0.00 10 20 30 40 50 110 120 150 0 60 70 80 90 100 130 140 TIME (minutes) KEUFFEL & ESSER CO. K\*∑ 2 x to INCHES WYDE IN Nº 8' Y

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#	Time mins.	V KV	Temp.1	Temp.2 °C	Titre ml.	Sample ml.	Tit/ml ml.	Tit(ad) ml.	T∞ <sup>-T</sup> t m1.	-1n <sup>Cx</sup> Cxo
0	0		25.0	25.3	0.00	-	-	-	4.83	0.000
1	15	-	25.0	25.3	1.16	1.054	1.10	-	3.73	0.259
2	30	-	25.2	25.5	2.07	1.048	1.98	-	2.85	0.545
3	45	-	25.0	25.3	2.73	1.052	2.60	-	2.23	0.772
4	60	-	25.3	25.6	3.33	1.036	3.21	-	1.62	1.094
5	75	-	25.2	25.5	3.77	1.058	3.56		1.27	1.336
6	90	-	25.0	25.3	4.00	1.037	3.86	-	0.97	1.604
7	105		25.3	25.6	4.07	1.030	3,95	-	0.88	1.704
8	120	-	25.9	25.3	4.33	1.052	4.16	-	0.67	1.973
9	135	-	25.0	25.3	4.50	1.025	4.39	-	0.44	2.384
10	œ	-	25.2	25.3	5.05	1.046	4 <b>.</b> 83	-	0.00	<b>∞</b>
1	1			1	1	1	ł	1	1	1

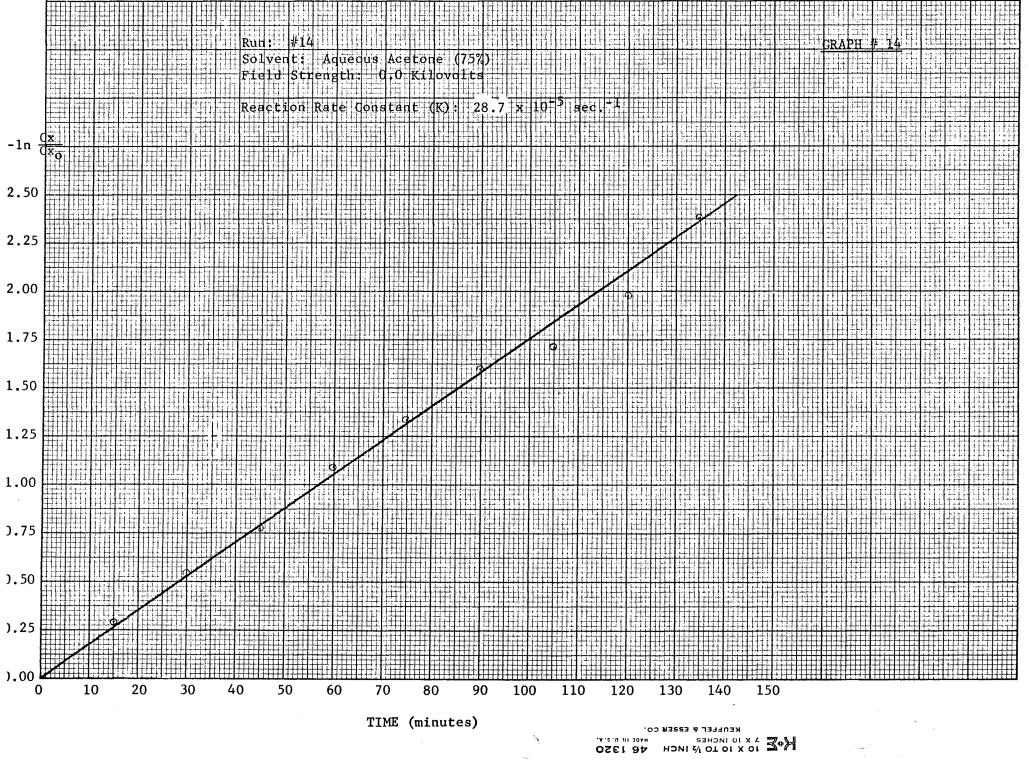
**Solvent:** Aqueous Acetone (75%) (V/V)

Room Temperature: 24°C

C. Water Temperature: 18°C	•
Volume of Reaction Mass: 570ml	
Initial Concentration of RX: 0.1001	gm. moles/litre (weight)
Final Concentration of X: 0.0995	gm. moles/litre (titre)
Normality of Sodium Hydroxide: 0.0206	gm. moles/litre
Weight of t-Butyl Bromide: 8.2306	gms.
Density of Reaction Mass: 0.868	gms./ml
Adjustment Factor (F): -	
<b>Reaction</b> Rate Constant: $28.7 \times 10^{-5}$ s	sec. <sup>-1</sup>

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GRAPH # 14

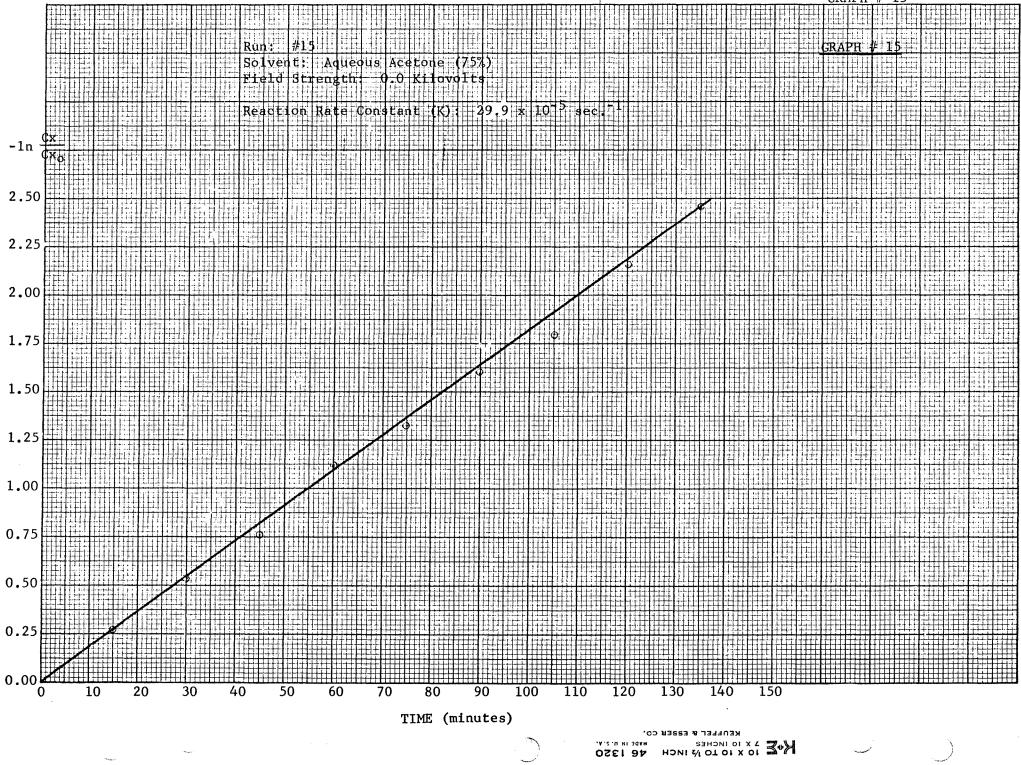


										•
#	Time mins.	V KV	Temp.1 °C	Temp.2 °C	Titre ml.	Sample ml.	Tit/ml ml.	Tit(ad) ml.	T∞ <sup>-T</sup> t ml.	-ln <sup>Cx</sup> Cxo
0	0	-	24.5	24.8	0.00	-	-	-	4.82	0.000
1	15	-	25.8	25.1	1.20	1.056	1.14	÷	3.68	0.269
2	30	-	25.1	25.4	2.11	1.051	2.01	-	2.81	0.538
3	45	-	25.0	25.3	2.69	1.052	2.56	-	2.26	0.757
4	60	-	24.9	25.2	3.35	1.038	3.23	-	1.59	1.121
5	75	-	25.1	25.4	3.74	1.057	3.54	-	1.28	1,328
6	90	_	25.2	25.5	3.98	1.036	3.84	-	0.98	1.594
7	105	-	24.8	25.1	4.15	1.033	4.02	-	0.80	1.796
8	120	-	25.0	25.3	4.30	1.053	4.08	-	0.55	2.160
9	135	-	25.1	25.4	3.54	1.027	4.42	-	0.40	2.489
10	∞	-	25.5	23.8	4.98	1.034	4.82	-	0.00	œ
1	1		1	1	1	1	l .	8	I	I

Solvent: Aqueous Acetone (75%) (V/V)

**Room Temperature:** 24<sup>o</sup>C

17°C C. Water Temperature: Volume of Reaction Mass: 565 ml Initial Concentration of RX: 0.1000 gm. moles/litre (weight) Final Concentration of X: 0.0993 gm. moles/litre (titre) Normality of Sodium Hydroxide: 0.0206 gm. moles/litre Weight of t-Butyl Bromide: 8.2250 gms. Density of Reaction Mass: 0.868 gms./ml Adjustment Factor (F):  $29.9 \times 10^{-5}$  sec.<sup>-1</sup> Reaction Rate Constant:



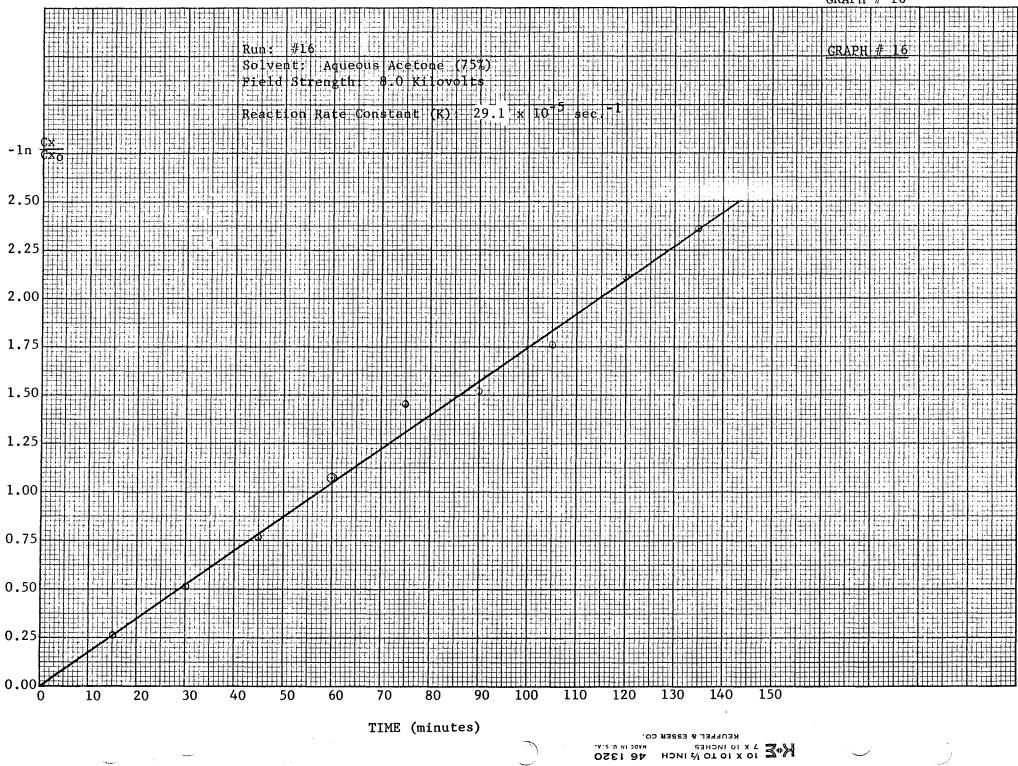
GRAPH # 15

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#	Time mins.	V KV	Temp.1 ° <sub>C</sub>	Temp.2 o <sub>C</sub>	Titre ml.	Sample ml.	Tit/ml ml.	Tit(ad) ml.	T∞-T <sub>t</sub> m1.	-ln <sup>Cx</sup> Cxo
0	0	8.0	24.2	24.5	0.00	-		-	4.82	0.000
1	15	8.0	24.8	25.1	1.18	1.052	1.12	1.14	3.68	0.270
2	30	8.0	24.9	25.2	2.05	1.046	1.96	1.93	2.89	0.512
3	45	8.0	25.2	25.5	2.75	1.040	2.64	2.59	2.23	0.770
4	60	8.0	25.3	25.6	3.31	1.036	3.19	3.17	1.65	1.073
5	75	8.0	25.0	25.3	3.81	1.038	3.67	3.70	1.12	1.457
6	90	8.0	24.8	25.1	4.02	1.054	3.81	3.76	1.06	1.514
7	105	8.0	24.9	25.2	4.21	1.044	4.03	3.99	0.83	1.760
8	120	8.0	25.0	25.3	4.38	1.035	4.23	4.23	0.59	2.104
9	135	8.0	25.2	25.5	4.50	1.032	4.36	4.37	0.45	2.364
10	8	8.0	25.5	25.8	5.05	1.047	4.82	4.82	0.00	∞
-	1		L	L	I					1

Solvent: Aqueous Acetone (75%) (V/V)

Room Temperature: 24°C

C. Water Temperature: 18°C Volume of Reaction Mass: 565 ml Initial Concentration of RX: 0.1000 gm. moles/litre (weight) Final Concentration of X: 0.0993 gm. moles/litre (titre) Normality of Sodium Hydroxide: 0.0206 gm. moles/litre Weight of t-Butyl Bromide: 8.2258 gms. Density of Reaction Mass: 0.868 gms./m1 Adjustment Factor (F): 0.343 29.1 x  $10^{-5}$  sec.<sup>-1</sup> Reaction Rate Constant:

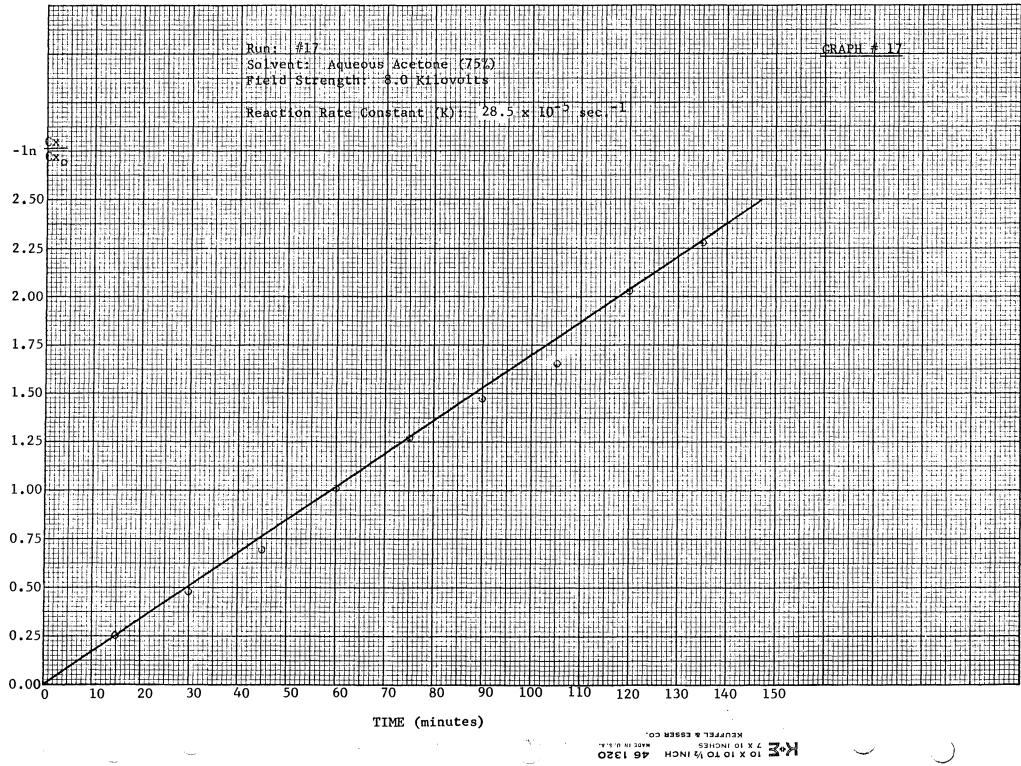


GRAPH # 10

							·····			
#	Time mins.	KV V	Temp.1 <sup>O</sup> C	Temp.2 °C	Titre ml.	Sample ml.	Tit/ml ml.	Tit(ad) ml.	T <sub>∞</sub> -T <sub>t</sub> ml.	-1n <sup>Cx</sup> Cxo
0	0	8.0	24.5	24.8	0.00	-	-	-	4.96	0.000
1	15	8.0	25.9	25.2	1.15	1.043	1.10	1.11	3.85	0.251
2	. 30	8.0	25.2	25.5	2.01	1.035	1.94	1.89	3.07	0.478
3	45	8.0	25.0	25.3	2.70	1.051	2.57	2.47	2.49	0.689
4	60	8.0	24.9	25.2	3.29	1.032	3.19	3.16	1.80	1.013
5	75	8.0	24.8	25.1	3.76	1.049	3.58	3.56	1.40	1.262
6	90	8.0	25.0	25.3	4.00	1.043	3.83	3.79	1.17	1.444
7	105	8.0	25.2	25.5	4.25	1.052	4.04	4.00	0.96	1.640
8	120	8.0	25.1	25.4	4.45	1.036	4.30	4.33	0.63	2.064
9	135	8.0	25.9	25.1	4.55	1.031	4.42	4.45	0.51	2.271
10	ø	8.0	25.5	25.8	5.09	1.038	4.96	4.96	0.00	ω
	L		1						f	

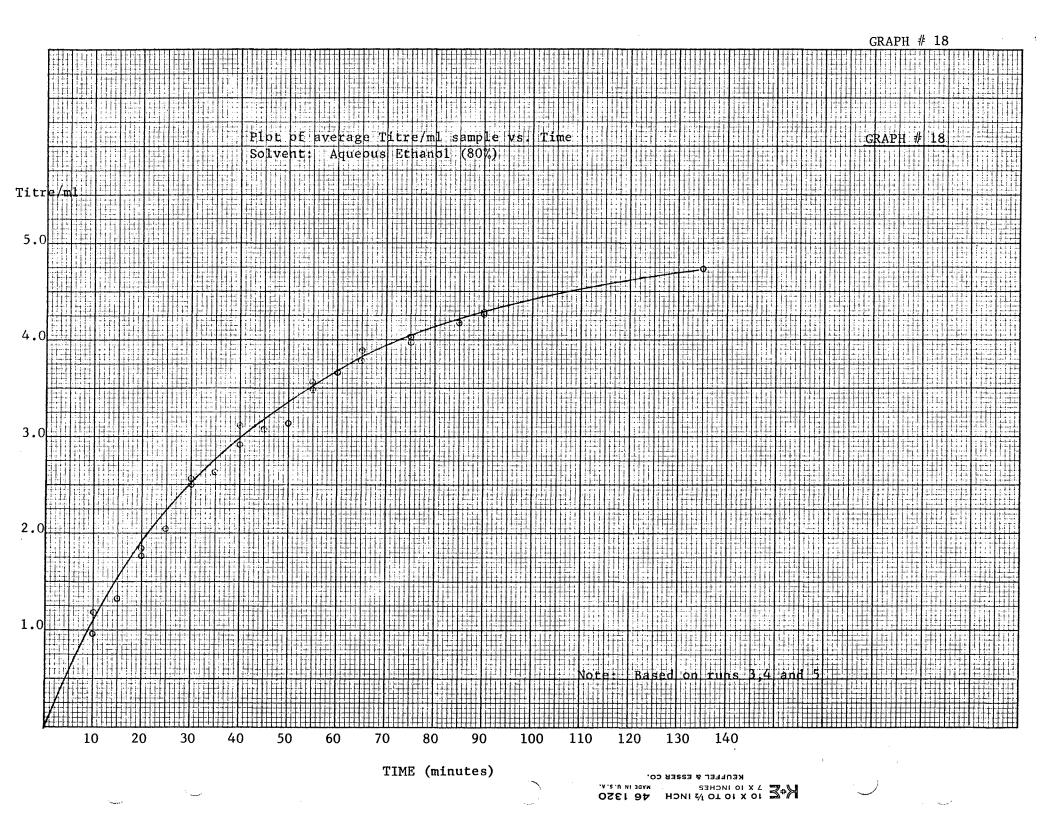
Solvent: Aqueous Acetone (75%) (V/V)

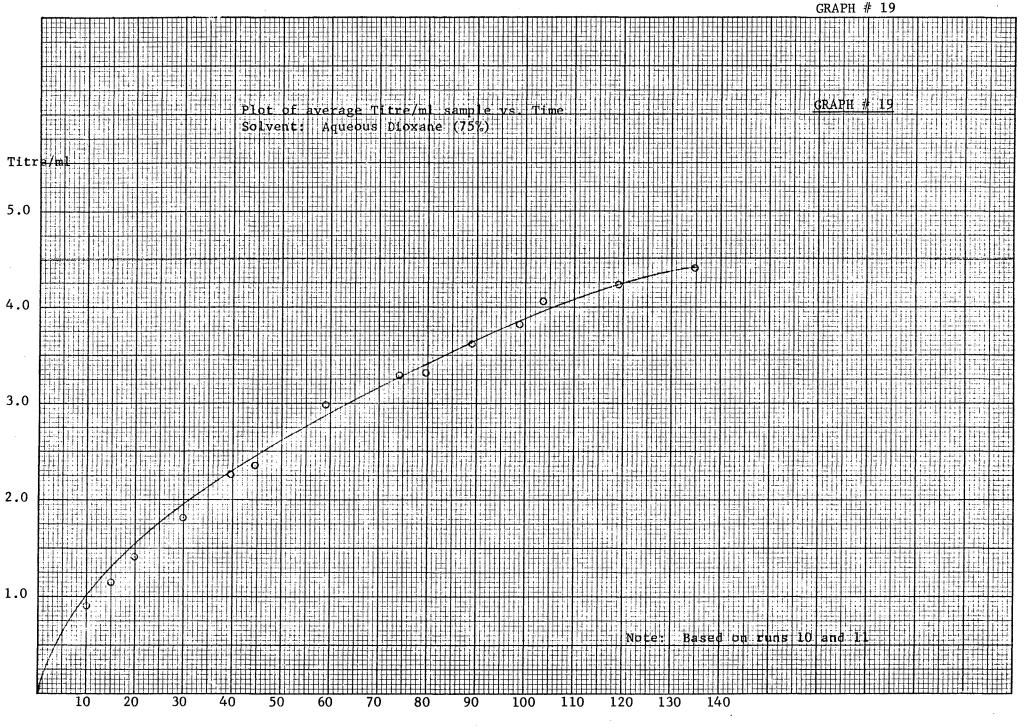
Room Temperature: 24°C C. Water Temperature: 18°C Volume of Reaction Mass: 568 ml Initial Concentration of RX: 0.1008 gm. moles/litre (weight) Final Concentration of X: 0.1022 gm. moles/litre (titre) Normality of Sodium Hydroxide: 0.0206 gm. moles/litre Weight of t-Butyl Bromide: 8.2856 gms. Density of Reaction Mass: 0.868 gms./ml Adjustment Factor (F): 0.345  $28.5 \times 10^{-5}$  sec.<sup>-1</sup> Reaction Rate Constant:



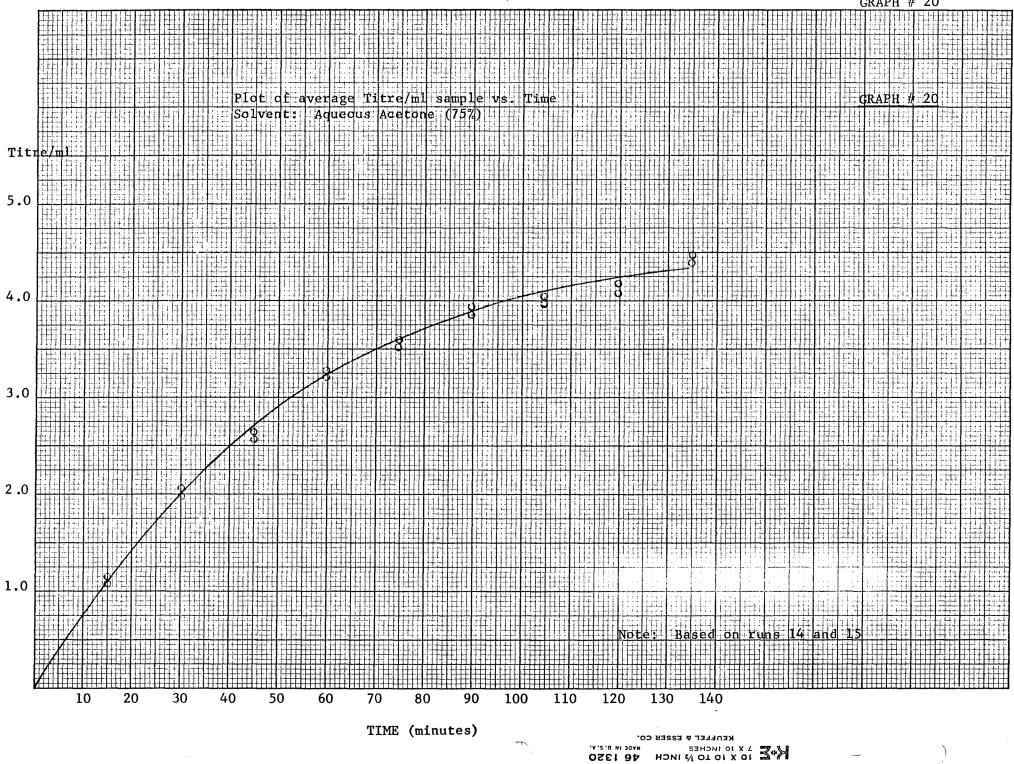
GKAPH # 1/

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KEUFFEL & ESSER CO.



GRAPH # 20

**TABLE # 18** SAMPLE WEIGHTS Run: #1 Solvent: Aqueous Ethanol (80%) 3 4 5 6 2 1 87.0690 91.3656 88,4099 87.8009 90.3391 99.0719 <u>90.4595</u> 87.4994 86.8929 89.4467 86.1527 98.1670 0.9163 0.9061 0.9049 0.9105 0.9080 0.8924 9 7 8 8 Rx đ 91.2768 92.9742 88.8356 104.7287 105.9854 86.8273 103.8345 105.0735 90.3628 92.0861 65.3223 67.3235 0.8942 0.9119 0.9140 0.8881 21.5121 21.5050 Run: #2 Solvent: Aqueous Ethanol (80%) 1 2 3 4 5 6 84.7475 84.2610 83.7870 85.3640 90.7950 87.4861 83.8240 86.6020 83.3560 82.8620 84.4769 89.9035 0.9050 0.9250 0.9235 0.8841 0.8871 0.8915 . 7 9 8 œ Rx đ 86.2898 85.4444 83.0410 86.9308 74.7520 88.5068 85.3719 67.3103 84.5540 82.1300 86.0256 65.3040 0.9179 0.8904 0.9110 0.9052 9.4480 21.1965 Run: #3 Solvent: Aqueous Ethanol (80%) 3 5 1 2 4 6 85.8970 87.2841 88,9852 87.4020 88.7168 93.2824 84.9980 86.3710 88.0699 86.5086 87.8079 92.3796 0.8990 0.9131 0.9153 0.8934 0.9089 0.9028 7 8 œ Rx d 75.7926 74.8299 86.4132 63.2694 79.1158 74.8893 73.9180 85.5108 55.0222 57.9772 8.2472 21.1386 0.9033 0.9119 0.9024

**TABLE # 18** SAMPLE WEIGHTS

Run: #4

Solvent: Aqueous Ethanol (80%)

1	2	3	4	5	6
84.0200	83.9248	81.5512	84.4566	87.7975	87.2596
83.1294	<u>83.0291</u>	80.6648	<u>83.5589</u>	<u>86.9213</u>	<u>86.3819</u>
0.8906	<u>0.8957</u>	0.8864	<u>0.8971</u>	<u>0.8762</u>	0.8777
7	8	∞	Rx	d	
75.2118	86.0061	88.1108	63.2220	88.6061	
<u>74.3113</u>	<u>85.1184</u>	<u>87.2222</u>	55.0167	<u>67.3412</u>	
0.9005	<u>0.8877</u>	0.8886	8.2053	21.2649	

Run: #5

Solvent: Aqueous Ethanol (80%)

1	2	3	4	5	6
83.5191	82.5085	83.4951	80.8779	83.1737	88.4602
<u>82.6177</u>	<u>81.6156</u>	<u>82.6090</u>	<u>80.0201</u>	<u>82.3024</u>	<u>87.5882</u>
0.9014	0.8929	0.8861	0.8578	0.8713	0.8720
7	8	∞	Rx	d	
83.8423	74.1951	83.0310	63.3270	80.3468	
82.9593	<u>73.3348</u>	<u>82.1565</u>	55.0296	<u>59.1261</u>	
0.8830	0.8603	0.8805	8.2974	21.2207	

**Run:** #6

Solvent: Aqueous Ethanol (80%)

				-	
1	2	3	4	5	6
77.3627	84.4424	80.2277	79,4135	80.7195	83.6971
76.4832	<u>83.5444</u>	79.3366	78.5268	<u>79.8330</u>	82.8252
0.8795	0.8980	0.8911	0.8867	0.8865	0.8719
7	8	9	œ	Rx	ď
83.2120	72.0125	83,5352	82.8081	63.8553	88.6449
82.3158	71.1208	82.6397	81.9361	55.6299	67.3831
0.8962	0.8917	0.8955	0.8720	8.2254	21.2618

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Solvent: Aqueous Ethanol (80%)

1 83.9327 <u>83.0558</u>	2 82.5425 <u>81.6700</u>	3 80.2440 79.3505	4 81.2400 <u>80.3654</u>	5 81.3788 <u>80.4969</u>	6 85.5169 <u>84.6316</u>
0.8769	0.8725	0.8935	0.8746	0.8819	0.8853
7 83.1148 82.2390	8 73.4268 <u>72.5362</u>	∞ 91.8611 90.9765	Rx 63.9304 55.6346	d 76.9852 55.6970	
<b>0.8</b> 758	0.8906	0.8846	8.2958	21.2882	
0.0750	0.0000		0.2750	21.2002	
_					,
Run: #8		<i>,</i>			
Solvent:	Aqueous Ethanol	(80%)			
1 88.7155	2	3 89.9418	4 84.4013	5 84.8820	6 91.2316
87.8215	90.5769 89.6790	89.9418	83.4940	83.9898	91.2318
0.8940	0.8979	0.8461	0.9073	0.8922	0.9129
_	2	0	•	_	
7 91.1272	8 74.1487	9 86.9127	∞ 87.6562	Rx 63.8221	d 76.9723
90.2554	73.2937	86.0256	86.7740	55.6309	55.6922
0.8718	0.8550	0.8871	0.8822	8.1912	21.2801
Run: #9					
Solvent:	Aqueous Ethano	1 (80%)			
_		_			
1 86.1672	2 87.9121	3 81.7530	4 81.0721	5 84.1597	6 87.8402
85.2584	87.0130	80.8572	80.2147	83.2944	86.9609
0 0000	0 9001	0 9059	0 9574	0 9652	0 8703
0.9088	0.8991	0.8958	0.8574	0.8653	0.8793
<b></b>	0			-	
7 87.1620	8 77.0587	9 75.2447	∞ 88.5013	Rx 63.8416	d 89.5515
86.2660	76.1767	74.3667	87.6151	55.6201	68.3215
0.8960	0.8820	0.8780	0.8862	8.2215	21.2300

NOTE: All numbers are in gms.

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TABLE # 18 SAMPLE WEIGHTS

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Run: #10

Solvent: Aqueous Dioxane (75%)

- 1	2	3	4	5	6
86.3931	87.1211	85,3751	81.5097	93.1356	87.2937
85.2874	86.0365	84.2551	80.4135	92.0321	86.2062
05.2074	00.000	04.2001	0011100	<u></u>	0012002
		1 1000	1 00/0	1 100-	1
1.1057	1.0846	1.1200	1.0962	1.1035	1.0875
7	8	9	œ	Rx	d
85.1953	75.8470	85.8479	106.7422	63.9091	81.4456
84.0960	74.7801	84.7800	105.6821	55.6171	55.6354
04.0500	14.7001	04.7000	100.0021	<u></u>	<u></u>
1 0000	1 0((0	1 0(70	1 0/01	0 0000	05 0100
1.0993	1.0669	1.0679	1.0601	8.2920	25.8102

Run: #11

Solvent: Aqueous Dioxane (75%)

1 85.4819 <u>84.4019</u>	2 84.8270 <u>83.7378</u>	3 83.3723 <u>82.2860</u>	4 81.4632 <u>80.4103</u>	5 82.35 <del>62</del> 81.2650	6 87.4962 <u>86.4093</u>	
1.0800	1.0892	1.0863	1.0529	1.0912	1.0869	
7	8	9	α	Rx	h	-
87.5861 86.5127	73.5473 72.4740	71.4271 70.3358	85.0745 <u>83.9910</u>	63.8634 55.6378	85.1540 59.2630	
1.0734	1.0733	1.0913	1.0835	8.2256	25.8910	

Run: #12

Solvent: Aqueous Dioxane (75%)

1	2	3	4	5	6
83.7992	84.2175	81.3733	81.2291	83.84 <del>15</del>	88.8165
82.7087	<u>83.1255</u>	<u>80.2908</u>	<u>80.1412</u>	82.7500	<u>87.7335</u>
1.0905	1.0920	1.0825	1.0879	1.0915	1.0830
7	8	9	∞	Rx	d
88.1461	75.1718	75.5648	89.9577	63.8885	85.1527
87.0560	<u>74.0685</u>	<u>74.4834</u>	<u>88.8733</u>	55.6335	<u>59.3132</u>
1.0901	1.1033	1.0814	1.0844	8.2550	25.8395

TABLE # 18 SAMPLE WEIGHTS

Run: #13

84.7616

0.9149

7

85.2894

84.3947

0.8947

Solvent: Aqueous Dioxane (75%)

1	2	3	4	5	6		
88.6728	86.3232	84.2494	86.0761	86.9543	88.6250		
<u>87.5873</u>	<u>85.2356</u>	<u>83.1579</u>	<u>84.9872</u>	<u>85.8642</u>	<u>87.5365</u>		
1.0855	1.0876	1.0910	1.0889	1.0901	1.0885		
1.0000	1.0070	1.0910	1.0009	1.0901	1.0005		
7	8	9	∞	Rx	d		
89.8782	74.9410	73.0616	89.2262	63.8873	85.2031		
<u>88.7872</u>	<u>73.8530</u>	<u>71.9753</u>	88.1357	55.6263	59.3579		
1.0910	1.0880	1.0863	1.0905	8.2610	25.8452		
Run: #14 Solvent: Aqueous Acetone (75%)							
1	2	3	4	5	6		
85.6765	86.5010	86.4116	83.1032	87.2178	88.3871		

82.2037

0.8995

α

94.9237

94.0151

0.9086

86.2989

0.9189

Rx

63.8562

55.6256

8.2306

87.4868

0.9003

đ

92.4341

70.7271

21.7070

85.4980

0.9136

9

71.7677

70.8775

0.8902

Run: #15 Solvent: Aqueous Acetone (75%)

85.5908

0.9102

8

71.6580

70.7535

0.9045

1	2	3	4	5	6
85.6775	84.5640	82.4560	83.3355	86.7941	87.8216
84.7612	83.6523	81.5434	<u>82.4345</u>	<u>85.8767</u>	<u>86.9223</u>
0.9163	0.9117	0.9126	0.9010	0.9174	0.8993
7	8	9	∞	Rx	d
90.1336	71.0494	71.8541	94.8850	63.8536	93.3464
89.2376	<u>70.1357</u>	<u>70.9630</u>	93.9753	55.6283	<u>71.6512</u>
0.8960	0.9137	0.8911	0.9097	8.2253	21.6952

Solvent: Aqueous Acetone (75%)

1	2	3	4	5	6
85.2699	88.1954	84.2624	86.1451	87.2820	89.1581
84.3567	<u>87.2872</u>	<u>83.3597</u>	85.2459	<u>86.3812</u>	<u>88.2431</u>
0.9132	0.9082	0.9027	0.8992	0.9008	0.9150
7	8	9	∞	Rx	d
83.0411	72.1876	72.2536	85.0465	63.8560	94.2317
<u>82.1346</u>	<u>71.2896</u>	<u>71.3581</u>	<u>84.1375</u>	55.6302	72.5322
0.9065	0.8980	0.8955	0.9090	8.2258	21.6995

Run: #17

Solvent: Aqueous Acetone (75%)

1	2	3	4	5	6
86.2307	88.7597	90.0437	83.6123	86.0346	84.4669
85.3251	<u>87.8612</u>	<u>89.1312</u>	<u>82.7161</u>	<u>85.1241</u>	<u>83.5617</u>
0.9056	0.8985	0.9125	0.8962	0.9105	0.9052
7	8	9	∞	Rx	d
85.2274	77.4381	76.0815	83.1530	63.9139	91.8553
<u>84.3142</u>	<u>76.5389</u>	<u>75.1865</u>	82.2520	55.6283	<u>70.1532</u>
0.9132	0.8992	0.8950	0.9010	8.2856	21.7021

#### TABLE 19

## EQUIPMENT DETAILS

- 0.10 HP 3250 RPM Centrigugal Pump, Eastern Model P-6, Penton body construction with 316 S.S. shaft and impeller. (2)
- 2. 0.75" I.D. Glass Tube covered by two corper plates each 1" wide, 53.5" long and 0.45" apart. (1)
- High Voltage Power Supply (0.50 kilovolts) Industrial Instruments Inc. (4)
- 4. Calibrated Alcohol Thermometer ( $\mp 50^{\circ}$ C) for Temp. 1 (7)
- 5. Calibrated Mercury Thermometer  $(-10^{\circ}C + 260^{\circ}C)$  for Temp. 2 (8)
- 6. 10 ml Exac microburette

¢

- 7. 250 ml Pyrex Extraction Funnel (6)
- 8. Glass Condenser (used as cooler). (3)
- 9. Electric Balance (0-200 gms) Sagatorius

NOTE: The numbers in brackets are the numbers used for each piece of equipment in the equipment diagrams.

# TABLE 20

## DETAILS OF REAGENTS

1. Tert-Butyl Bromide (BP.72-74°C) MCB# BX1345

- 2. Sodium Hydroxide solution 0.2N (Reagent Grade) Fischer Lot #781248
- 3. Methanol (Reagent Grade) MCE# MX485

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- 4. Ethanol (Anhydrous Denatured) MCB# EX285
- 5. p-Dioxane (Practical) MCB# DX2105
- 6. Acetone (Reagent Grade) Merck MCB# AX120

Note: MCB# - is Matheson Coleman and Bell catalog order number

### TABLE 21

#### LIST OF ABBREVIATIONS

This list of abbreviations applies to the Appendix only. All other abbreviations have been identified immediately after use.

- $C_x = Concentration of tert-butyl bromide at time t = t$
- $C_{xo}$  = Initial concentration of tert-butyl bromide at time t = o

Temp. 1 = Temperature measured before reaction tube (see sketch)

Temp. 2 = Temperature measured after reaction tube (see sketch)

V = Voltage across dielectric field

Titre = Titration reading

Tit/ml= Titration reading per ml of sample

Tit(ad) = Titration reading per ml of sample after adjustment

 $T_{\infty}$  = Titration reading after completed reaction

 $T_t$  = Titration reading at time t which is equal to Tit(ad)

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